



EN

2023/24

*Heat  
yourself healthy*

**INFRARED CABINS**

**SAUNA CABINS**

**ACCESSORIES**



# HEALTH THROUGH **INFRARED**

three times more effective with a TrioSol infrared cabin



Strengthen the immune system, relax the muscles, regenerate quickly, improve the skin texture while enjoying a relaxing break in an exclusive ambiance of well-being! Exactly these are the positive effects that you will bring into your home with a TrioSol infrared cabin by Infracore.

Surface heating heats your body gently from all sides. The full spectrum radiator penetrates deeply into the lower skin layers and acts quickly, intensively and selectively on selected parts of the body, while the salt evaporator is enriching the air with valuable minerals and trace elements with potentially soothing and anti-inflammatory effects on the skin and airways.

# HEALTH THROUGH **SAUNA**

Even Finnish people would love to have a sauna like this



Why does almost everyone in Finland have his/her own sauna? Probably because regular sauna sessions stimulate the metabolism, strengthen the immune system, alleviate sleep disorders and headache and, according to recent studies, can even reduce the risk of stroke. But without doubt also because it is good for the soul.

It is not surprising that a growing number of health-conscious people follow this example also here in this country. Many sauna fans decide for a high-quality model by Infracore, including infrared radiator. Even Finnish people would love to have it!





STAY

# Healthy with heat, salt and herbs.

Harness the power of nature, as it has so much more to offer.

Sole-Therme with sage leaves:



Health is a gift that more and more people grant themselves with a sauna or infra-red cabin. Integrate a salt evaporator with healing herbs from your own garden and you'll have a powerful health sanctuary within your own four walls.

The combination of salt and dried herbs is particularly beneficial for the body and soul. Harness the power of local herbs and plants, such as sage, thyme, lavender, rose petals or use pine needles from local forests.

When placed on the salt stones, a particularly strong aroma is released in your cabin. The fragrances stimulate the sensory organs and relax your body and mind.



# WELCOME TO THE **WORLD OF BENEFITS** BY **INFRAWORLD!**

Your investment in an infrared cabin or sauna will change your everyday life permanently and make your life even more attractive. Provided, however, that you make the right purchase decision. One that is appropriate to the high priority of your health and the well-being of your loved ones. Products by Infracore exactly meet these high demands.





# INFRAWORLD IS INNOVATIVE

As a pioneer of the industry, our consistent innovation efforts over the past 25 years have made us one of the market leaders in Europe. Patents such as Sole-Therme, the extremely moisture-resistant VITAllight infrared radiator as well as the exceptionally user-friendly controls developed by us are just a few examples. Moreover, we are considered being the first in the market to combine sauna and infrared into multifunctional saunas.

# INFRAWORLD IS INDIVIDUAL

Only those who do have a choice may be choosy. With this in mind Infracworld offers you special design and cabins made to measure in joinery quality "Made in Germany". And with that, products which you can configure down to the last detail. You do not just choose the type of structure (log boards or element construction), the type of wood and the dimension, but also decide on technological extras such as controls, infrared radiators, LED coloured light, music system and make use of our diverse programme of accessories.

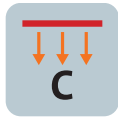
# INFRAWORLD IS SECURE

Safety can only be promised in a convincing way if you have it confirmed by an independent organisation. This is why Infracworld only produces in the EU and strictly according to the legal standards. At the same time, we have our cabins and elements continuously tested in TÜV test laboratories. Together with the TÜV inspection of our production site every year, we promise you top safety.

You also enjoy a **5 year guarantee** for our infrared cabins and saunas, integrated infrared surface heating systems and the VITAllight infrared radiators as well as the durable products and cabins of high-quality craftsmanship. Our VITAllight infrared radiators were tested by the **Austrian Research Centre Seibersdorf** according to international guidelines.



# PICTOGRAMS



Surface heating  
infrared C



Calf warmer  
can be switched off



VITAllight-infrared radiator  
infrared ABC



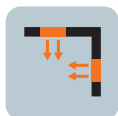
Dimmable calf warmer



Intensity and  
zone control



Dimmer for  
VITAllight-infrared radiator



2 VITAllight-infrared radiators  
arranged at right angles



Audio system with  
remote control and  
2 loudspeaker



Number of people



Audio system with  
remote control and  
1 loudspeaker Slim



Large LED coloured light with  
remote control, 6 colours,  
autom. colour change



Unicontrol multifunctional  
controls for surface heating and  
VITAllight-infrared radiator



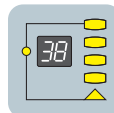
Produced in the EU



Triocontrol multifunctional controls  
for surface heating, VITAllight-infrared  
radiator and salt evaporator



Produced in Germany



Digital controls



CE-marking



Salt evaporator  
Sole-Therme



Valid for factory installed  
VITAllight radiators and  
infrared surface heating systems



Retrofitting of brine spa  
(Sole-Therme) possible



# Inside



8-9

TYPE OF **WOOD**



10-37

**INFRARED** CABINS



38-43

INFO **TRIOSOL**



44-74

**SAUNA** CABINS



75

**SPA** LOUNGERS



76-111

**ACCESSORIES**

# Type of wood

An Infraworld infrared or sauna cabin is an acquisition for life. For this reason, we do not just use any type of wood, because it must regularly withstand extreme temperature fluctuations.



Nordic spruce Softline

## NORDIC SPRUCE / KNOTLESS SPRUCE

Very slow growth of spruce trunks in extreme cold makes the wood particularly resistant. Only in this way can it meet our high demands and thus makes it the ideal wood for manufacturing saunas. Its fine pored structure provides a sound and beneficial heat atmosphere in this kind of sauna.



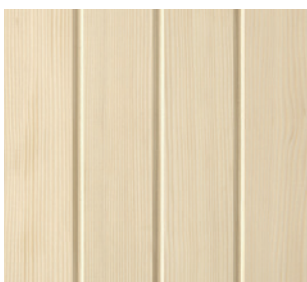
Knotless spruce panels



Aspen Softline

## NORDIC ASPEN

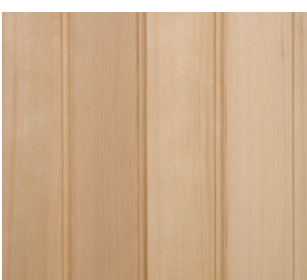
Aspen is especially well suited for constructing saunas. It resists humidity and high temperatures, is resin-free, almost knotless and has low thermal conductivity. Its bright colour is noble and lends the sauna the desired, unique appearance.



Fir Softline

## FIR

Silver firs are ideally suited for infra-red cabins and saunas. They mainly come from the Austrian low mountain range or the altitudes of the Black Forest. This kind of wood has dense annual rings, it is knotless, resin-free and resistant to moisture. A sauna or an infra-red cabin built in silver fir looks bright and noble. The annual rings are clearly visible, which lends the wood its extraordinary appearance.



Hemlock Softline

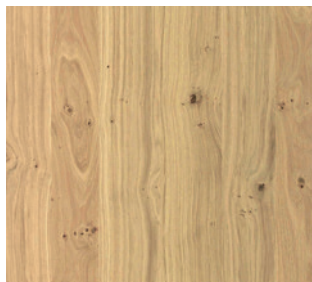
## HEMLOCK

Knotless Canadian fir in a light-brown colour, makes every cabin unique and is excellently suited for the changing climatic conditions in a sauna. This delicately grown, knotless Canadian fir wood can be used for finishings as Softline profile wood or in large, elegant panels inside and outside the sauna.



Hemlock panels





Knotty oak panels

## KNOTTY OAK / OLD OAK

Our large veneered panels made of oak with their rustic look underline the natural elegance of this type of wood. Knots and occasional characteristic cracks make the living energy of this type of wood apparent. Panels of old oak can be used very well as an eye-catcher for external cladding and inside, where they lend a special charm to your sauna when combined with our white aspen benches.



Old oak panels

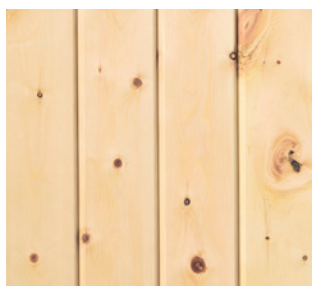


## MAPLE

The maple sauna panels with their light beige colour and unsophisticated grain look subtle and classical. The veneer appearance is calm and produces a cosy atmosphere.



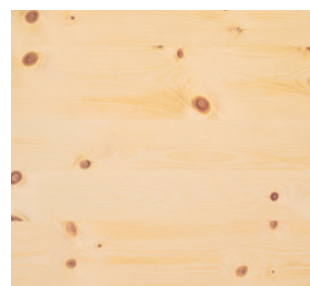
Maple panels



Swiss pine Softline

## ALPINE SWISS PINE

The stone pine is considered the queen of the Austrian Alps and grows very slowly in the high-altitude mountains. Therefore, the content of wood ingredients is enormous. The stored essential oil caresses the nose with an aromatic, calming scent. The particularly characteristic colour and lively grain together with the dark knots emphasize the natural beauty of this type of wood.

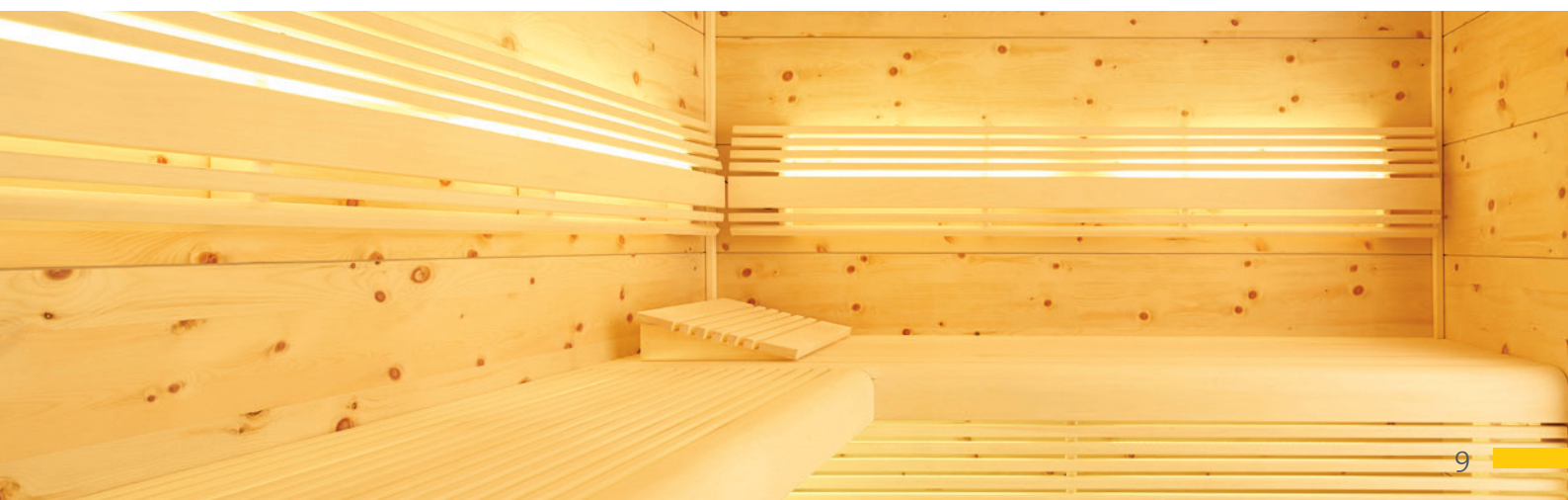


Swiss pine panels

# Swiss pine

## THE POSITIVE EFFECTS OF SWISS PINE WOOD:

The stone pine has several noteworthy properties, which are beneficial for the body. It is said to reduce the sensitivity to changes in the weather, to stabilise circulation and to strengthen the general well-being. Wood has an antibacterial effect and is resistant to mould. These unique, positive effects can fully develop in an infrared cabin or sauna, in which you are almost completely surrounded by stone pine wood. We therefore use exclusively natural stone pine wood from the Austrian Alps.











# Infrared cabins

## WE LIVE FOR HEALTH

Leave daily life behind, relax body and mind, revitalise. Allow yourself a better quality of life by deep relaxation in your own four walls: with an infrared cabin by Infracworld. Get your body going, while you simply enjoy. You start to sweat without any effort and many healthy processes are initiated\*.

Produced in Europe according to our high quality requirements and equipped with state-of-the-art infrared technology, our cabins are based on more than two centuries of research, development and experience.

Every cabin is equipped with infrared surface heating elements and one or more VITALight infrared heaters as a standard feature. The TrioSol models come along directly with a Sole-Therme salt evaporator.



You will enjoy the longevity and high-grade workmanship of our products, therefore we grant a 5 year guarantee for our factory installed VITALight radiators and infrared surface heating systems.

\*Read more on the numerous positive effects of our infrared cabins and further details on the TrioSol technology on pages 38-43.



# SERA

where relaxation and vitality come together

With this spacious infrared cabin in Austrian fir, we have created a special oasis of well-being for the whole family. You will particularly enjoy the adjustable lounger. In a comfortable lying position, you will feel the combination of infrared radiation from all sides with the power of the salt evaporator first-hand. To provide this special intensive experience, we have integrated two VITALlight infrared heaters not only in the VITALcorner of the TrioSol Sera, but also under the bench. Three surface heating elements complete the perfect exposure from all sides.



## TRIOCONTROL – the new multifunctional controls.



For the first time it is now possible to control a salt evaporator, VITALlight infrared heaters and surface heating with this control system in a single operating unit. The evaporator intensity is continuously adjustable. The infrared heater in the back area is adjustable from 40 - 100 % and the surface temperature of the surface heating between 30 - 80 °C. This new development in a very flat design provides you utmost operational comfort for your TrioSol cabin.





# TrioSoul SERA

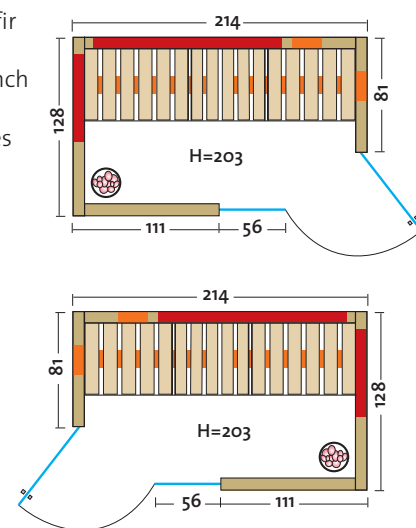
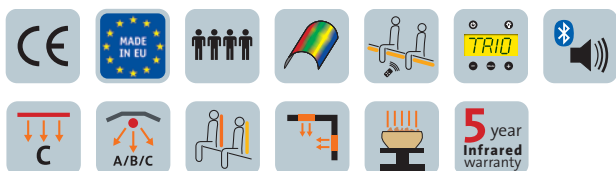
**Item no.: 390164** – Corner access right, SH anthracite

**Item no.: 390165** – Corner access left, SH anthracite

**Item no.: 390166** – Corner access right, SH anthracite, grey glass, black fittings

**Item no.: 390167** – Corner access left, SH anthracite, grey glass, black fittings

- Type of wood: Inside profile boards completely and outside 2 visible sides in fir, all battens in aspen or fir, solid wooden frame of the glass front in fir
- Heating elements: 3 heating panels in anthracite, 2 VITAllight IPX4 infrared heaters in the VITALcorner, 2 VITAllight IPX4 infrared heaters under the bench
- Power: 1050 Watt / 2 x 350 Watt / 2 x 500 Watt
- AquaTherm-evaporator: Powerful evaporator, 750 Watt, water filling quantity approx. 2 litres
- Sole Therme Pur (brine spa): Salt evaporator attachment for AquaTherm-evaporator with 2 kg salt stones
- Corner access: on the left or right possible
- Glass door and window: Safety glass 8 mm, clear or with grey tint
- Bench: Aspen massive wood
- Dimensions: 214 x 128 x 203 cm  
(W x D x H)

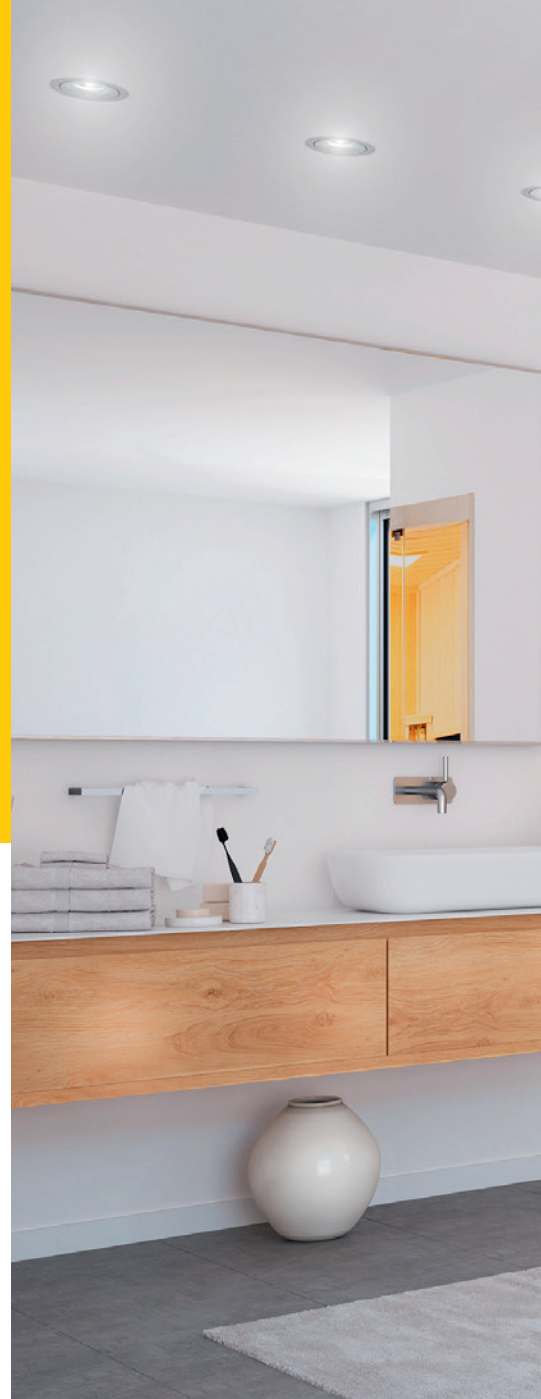




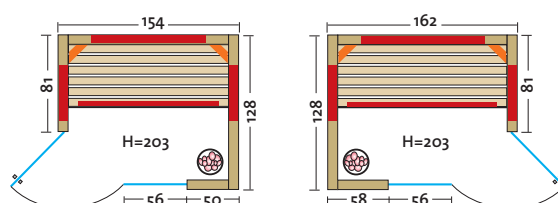
# UNICA

The multifunctional cabin with the highest design standards

As unique as its name: we produce the design cabin Unica with a width of 154 cm, 162 cm, 171 cm and 179 cm, available in Nordic spruce, aspen or Austrian Swiss pine (corner access on the right or left). The technology inside is something worth looking at as well: two VITAllight infrared heaters provide intensive radiation to the back and consequently fast distribution of the infrared warmth all over the body. The surface heating elements (available in red or grey) distribute constant relaxing warmth and the Sole-Therme lends the positive effects of sea air. Everything can be comfortably and continuously adjusted directly in the cabin via the Triocontrol controls.



Picture: TrioSol Unica 1 in aspen with optional glass door and window with grey tint and black fittings.





Picture: TrioSol Unica 1 in aspen with heating panels in anthracite, on site finished with plasterboards.

# TrioSol UNICA 1

**SPECIAL  
DESIGN**

TrioSol infrared cabin with 2 VITAllight infrared heaters in the corners.

- Types of wood (outside 2 visible sides):

**Item no.: 390130** Profile boards in **Nordic spruce**, all battens in spruce, solid wooden frame of the glass front in spruce

**Item no.: 390131** Profile boards in **aspen**, all battens in aspen, solid wooden frame of the glass front in aspen

**Item no.: 390132** Profile boards in **Swiss pine** from the **Austrian Alps**, all battens in aspen, solid wooden frame of the glass front in aspen

- Heating elements: 4 surface heating elements in red or anthracite, 2 VITAllight IPX4 infrared heaters in the corners

- Power: 1300 - 1500 Watt / 2 x 350 Watt

- AquaTherm-evaporator: Powerful evaporator, 750 Watt, water filling quantity approx. 2 litres

- Sole-Therm-Pur: Salt evaporator attachment for AquaTherm-evaporator with 2 kg salt stones

- Corner access: on the left and right possible

- Door and window: Safety glass 8 mm, clear

- Bench: Aspen massive wood

- Dimensions: 154 (162, 171, 179) x 128 x 203 cm (W x D x H)

## Options:

- Glass door and window body-tinted in grey with black fittings
- External cladding with 4 mm hard board
- Unica in a straight design (without corner access) on request.





Picture: TrioSol Unica 2 in aspen with heating panels in anthracite.











# TrioSol UNICA 3

**SPECIAL  
DESIGN**

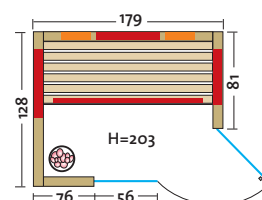
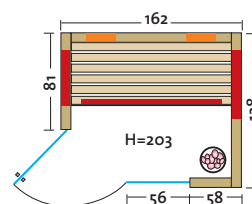
This infrared cabin of the series Unica is equipped with the TrioSol technology and two VITAL-light infrared heaters in the back panel. Both heaters are situated so that you can enjoy the beneficial warmth from the infrared heaters sitting comfortably next to each other.

- Types of wood (outside 2 visible sides):  
**Item no.: 390139** Profile boards in **Nordic spruce**, all battens in spruce, solid wooden frame of the glass front in spruce  
**Item no.: 390138** Profile boards in **aspen**, all battens in aspen, solid wooden frame of the glass front in aspen  
**Item no.: 390140** Profile boards in **Austrian stone pine**, all battens in aspen, solid wooden frame of the glass front in aspen
- Heating elements:  
 infrared heating panels in red or anthracite  
 - 3 elements with a width of 154, 162 and 171 cm,  
 - 4 elements with a width of 179 cm,  
 2 VITALlight IPX4 infrared heaters in the back area
- Power:  
 800 – 1070 Watt / 2 x 350 Watt
- Dimensions:  
 154 (162, 171, 179) x 128 x 203 cm  
 (W x D x H)

For further details please refer to TrioSol Unica 1.

## Options:

- Glass door and window body-tinted in grey with black fittings
- External cladding with 4 mm hard board
- Unica in a straight design (without corner access) on request.







The special tip:

## MEDICAL HERBS

**Bring variety to your cabin with local herbs from your garden!**

Salt combined with medicinal herbs has an especially beneficial effect on body and soul. Harness the power of nature by picking and drying herbs from your garden or from local meadows and forests. Put the dried herbs in a tea bag and place it on the salt stones. The steam will bind the herbal ingredients, allowing them to release their health-promoting effects. This creates a particularly strong aroma in your cabin. The fragrances stimulate the sensory organs and help relax your body and mind.



Picture: TrioSol Unica 3 in spruce with heating panels in anthracite.

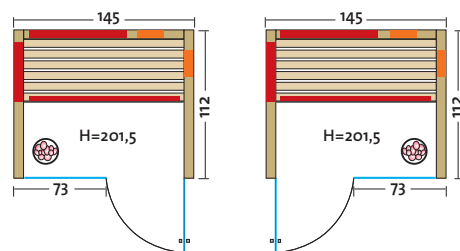


# TrioSol GLASS 145 FIR VG

Item no.: 390324

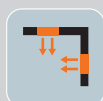
A glass front combined with bright fir in contrast to the anthracite grey surface heating panels make this cabin an eye-catcher. Both VITALlight infrared heaters in the VITALcorner and the beneficial effect of salt laden air provide perfect pleasure of well-being.

- Type of wood: Profile boards in fir, all battens in fir, solid wooden frame of the glass front in fir
- Heating elements: 3 grey surface heating elements, 2 VITALlight IPX4 infrared heaters in the VITALcorner 910 Watt / 2 x 350 Watt
- Power: Powerful evaporator, 750 Watt,
- AquaTherm-evaporator: water filling quantity approx. 2 litres
- Sole Therme Pur (brine spa): Salt evaporator attachment for AquaTherm-evaporator with 2 kg salt stones
- Glass door & window: Safety glass 8 mm, clear, suitable on both sides
- Bench: Aspen massive wood
- Dimensions (W x D x H): 145 x 112 x 201,5 cm



## VITALcorner new and twice as good

The latest Infracore innovation offers even more pleasure of well-being: The VITALcorner provides mild, beneficial infrared warmth for your back and shoulders. This is provided by two VITALlight infrared heaters, which are assembled at right angles to the back and side wall. They can be adjusted continuously and independently - for utmost individual well-being.



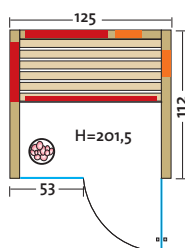
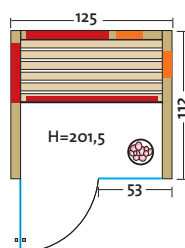
## TrioSol GLASS 125 FIR VG

Item no.: 390323

Sophisticated technology combined with an elegant appearance make this compact infrared cabin in bright fir an eye-catcher – with glass front, anthracite grey surface heating panels, salt evaporator and 2 VITALlight infrared heaters.

- Power: 730 Watt / 2 x 350 Watt
- Dimensions: 125 x 112 x 201,5 cm  
(W x D x H)

For further details please refer to TrioSol glass 145 Fir VG.





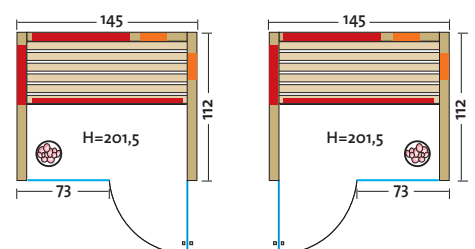


# TrioSol DESIGN 145 FIR VG

Item no.: 390321

Bright silver fir combined with a glass front of grey tinted safety glass and black fittings lend this infrared cabin a special character, with anthracite surface heating elements, integrated salt evaporator and VITALcorner.

- Types of wood: profile boards in fir, all battens in fir, solid wooden frame of the glass front in fir
- Heating elements: 3 anthracite heating panels, 2 VITALlight IPX4 infrared heaters in the VITALcorner
- Power: 910 Watt / 2 x 350 Watt
- AquaTherm evaporator: powerful evaporator, 750 Watt, water filling quantity approx. 2 litres
- Sole Therme Pur (brine spa): salt evaporator attachment for AquaTherm evaporator with 2 kg salt stones
- Glass door & window: safety glass 8 mm, with grey tint, suitable on both sides
- Bench: aspen massive wood
- Dimensions (W x D x H): 145 x 112 x 201.5 cm





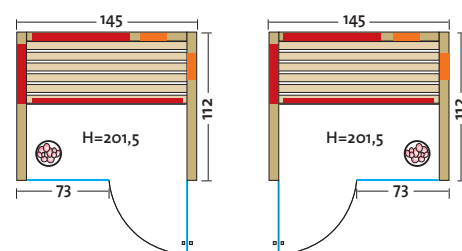
# TrioSol GLASS 145 SPRUCE VG

Item no.: 390154

Thanks to its fine pored structure, Nordic spruce is ideally suited for the production of infrared cabins. Both VITALight infrared heaters are arranged at right angles in a VITALcorner and can be adjusted continuously and independently from each other. Problems in the shoulder or back area can be treated specifically. As an ideal addition, the integrated salt evaporator provides even more health and well-being.

- Type of wood: Profile boards in spruce, all battens in spruce, solid wooden frame of the glass front in spruce
- Power: 910 Watt / 2 x 350 Watt
- Dimensions: 145 x 112 x 201.5 cm  
(W x D x H)

For further details please refer to TrioSol glass 145 Fir VG.





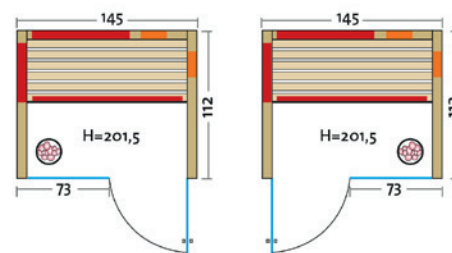


## TrioSol GLASS 145 STONE PINE VG

Item no.: 390326

This TrioSol infrared cabin combines everything that is good: natural Swiss pine wood from the Austrian Alps, 2 VITALight infrared heaters combined with surface heating elements and the salt evaporator Sole-Therme Pur providing perfect seaside atmosphere. There is no better preventative healthcare than that!

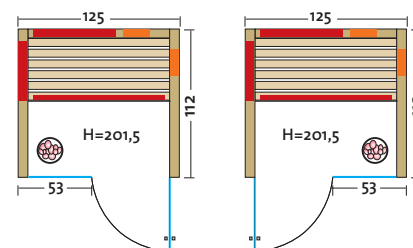
- Type of wood: profile boards in stone pine, all battens in aspen, solid wooden frame of the glass front in aspen or fir
- Heating elements: 3 anthracite heating panels, 2 VITALight IPX4 infrared heaters in the VITALcorner 910 Watt / 2 x 350 Watt
- Power: powerful evaporator, 750 Watt,
- AquaTherm evaporator: water filling quantity approx. 2 litres
- Sole Therme Pur (brine spa): salt evaporator attachment for AquaTherm evaporator with 2 kg salt stones
- Glass door & window: aspen massive wood
- Bench: safety glass 8 mm, clear, suitable on both sides
- Dimensions (W x D x H): 145 x 112 x 201.5 cm



## TrioSol GLASS 125 STONE PINE VG

Item no.: 390325

- Power: 730 Watt / 2 x 350 Watt
- Dimensions (W x D x H): 125 x 112 x 201.5 cm



For further details please refer to TrioSol Glass 145 stone pine VG.

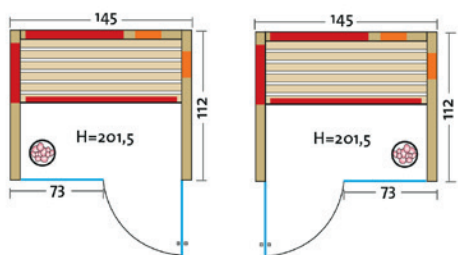


# TrioSol GLASS 145 ASPEN VG

Item no.: 390150

This TrioSol infrared cabin with a glass front and bright aspen wood, combined with anthracite grey surface heating panels, is guaranteed to be an eye-catcher in your own home.

- Type of wood: profile boards in aspen, all battens in aspen, solid wooden frame of the glass front in aspen
- Heating elements: 3 grey surface heating panels, 2 VITAL-light IPX4 heaters in the VITALcorner 910 Watt / 2 x 350 Watt
- Power: powerful evaporator, 750 Watt, water filling quantity approx. 2 litres
- AquaTherm evaporator: salt evaporator attachment for AquaTherm evaporator with 2 kg salt stones
- Sole Therme Pur (brine spa): safety glass 8 mm, clear, suitable on both sides
- Glass door & window: aspen massive wood
- Bench: aspen massive wood
- Dimensions (W x D x H): 145 x 112 x 201.5 cm



# The positive effects of infrared radiation and salt inhalation:

- Rising steam flushes the salt stones, distributing valuable minerals and trace elements evenly in the cabin.
- The gentle infrared heat opens up the pores of the skin, allowing the mineral components to be absorbed effectively and unleash their healthy effects.
- The salt-infused air can have soothing and anti-inflammatory properties, providing relief for the skin and respiratory system.
- Thanks to the infrared heat, blood circulation in the body can be stimulated. At the same time, it can help to alleviate muscle tension and relieve joint pain.

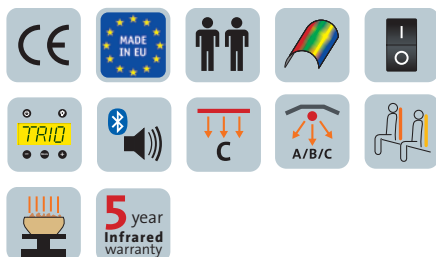
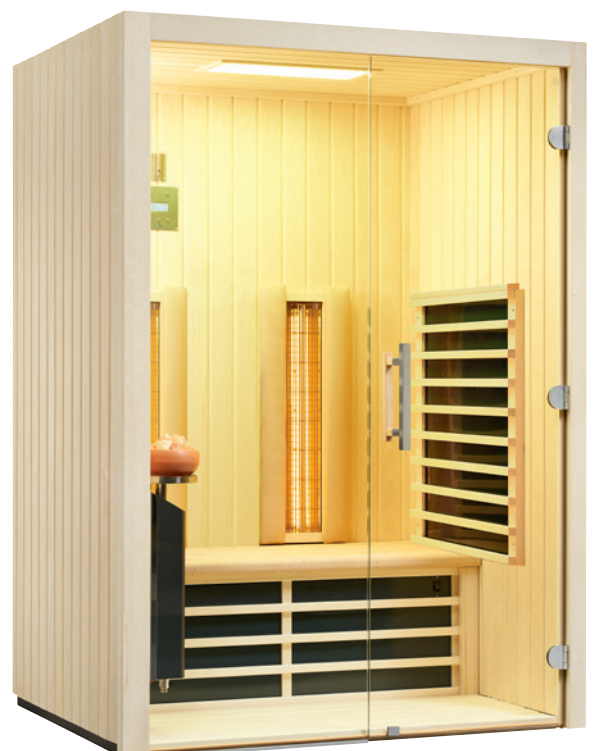
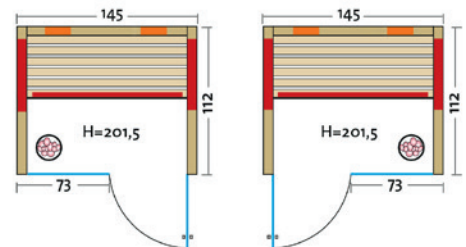


## TrioSol GLASS 145 ASPEN RG

Item no.: 390148

This new infrared cabin made of bright aspen wood and anthracite grey surface heating panels is equipped with TrioSol technology and two VITAllight infrared heaters in the back wall.

- Type of wood: profile boards in aspen, all battens in aspen, solid wooden frame of the glass front in aspen
- Heating elements: 3 grey surface heating panels, 2 VITAllight IPX4 heaters in the back area
- Power: 1030 Watt / 2 x 350 Watt
- AquaTherm evaporator: powerful evaporator, 750 Watt, water filling quantity approx. 2 litres
- Sole Therme Pur (brine spa): salt evaporator attachment for AquaTherm evaporator with 2 kg salt stones
- Glass door & window: safety glass 8 mm, clear, suitable on both sides
- Bench: aspen massive wood
- Dimensions (W x D x H): 145 x 112 x 201.5 cm



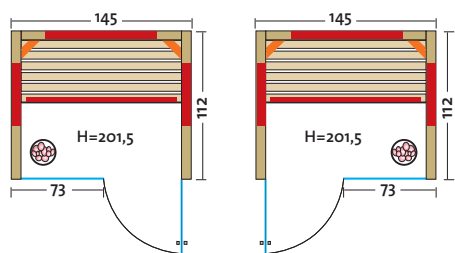


# TrioSol GLASS 145 SPRUCE

Item no.: 390322

Spruce combined with a glass front lends this cabin a puristic look. Equipped with surface heating, 2 VITAllight heaters and salt evaporator, this cabin makes your dreams of well-being come true.

- Type of wood: Nordic spruce
- Heating elements: 4 anthracite heating panels, 2 VITAllight IPX4 infrared heaters 1260 Watt / 2 x 350 Watt
- Power: 1260 Watt / 2 x 350 Watt
- AquaTherm evaporator: powerful evaporator, 750 Watt, water filling quantity approx. 2 litres
- Sole Therme Pur (brine spa): salt evaporator attachment for AquaTherm evaporator with 2 kg salt stones
- Glass door & window: safety glass 8 mm, clear, suitable on both sides
- Bench: aspen massive wood
- Dimensions (W x D x H): 145 x 112 x 201.5 cm



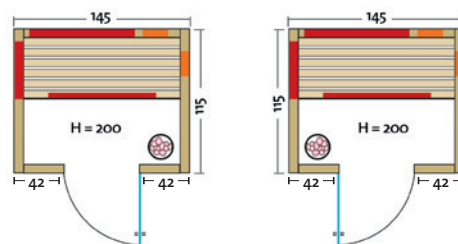


## TrioSol BASEL 145

Item no.: 390311

Two VITALlight heaters in the new VITALcorner configuration, plus surface heating and brine spa (Sole-Therme): The proven TrioSol concept has been fully implemented here with an interior design in spruce. Outside oak décor and spruce characterise the look.

- Type of wood: oak décor / spruce / corner battens in spruce
- Heating elements: 3 anthracite heating panels, 2 VITALlight IPX4 infrared heaters in the VITALcorner
- Power: 860 Watt / 2 x 350 Watt
- AquaTherm evaporator: powerful evaporator, 750 Watt, water filling quantity approx. 2 litres
- Sole Therme Pur (brine spa): salt evaporator attachment for AquaTherm evaporator with 2 kg salt stones
- Glass door: safety glass 8 mm, clear, suitable on both sides
- Bench: alder massive wood
- Dimensions (W x D x H): 145 x 115 x 200 cm

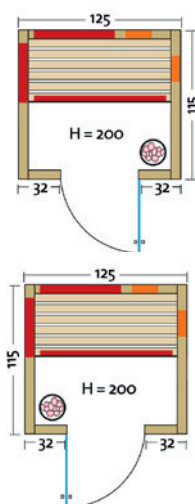


## TrioSol BASEL 125

Item no.: 390310

- Power: 720 Watt / 2 x 350 Watt
- Dimensions (W x D x H): 125 x 115 x 200 cm

For further details please refer to TrioSol Basel 145.





# TRIOSOL NATURA

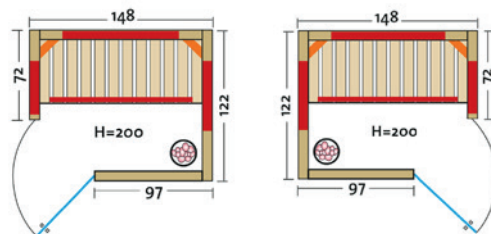
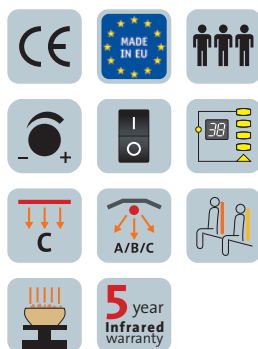
These cabins made of massive wood and equipped with a surface heating system, VITALlight heater and a powerful salt evaporator, offer the perfect combination for your health and well-being.

## Triosol NATURA 148 CORNER

Item no.: 390109-R

Item no.: 390109-L

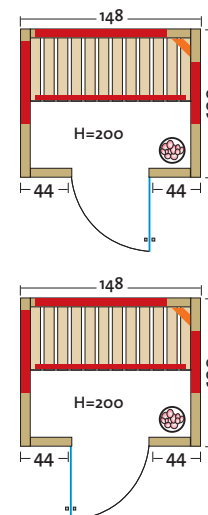
- Type of wood: Log boards Nordic spruce, 40 mm solid wood
- Heating elements: 4 surface heating elements, 2 VITALlight IPX4 infrared heaters 1470 Watt / 2 x 350 Watt
- Power: 1470 Watt / 2 x 350 Watt
- AquaTherm-evaporator: Powerful evaporator, 750 Watt, electronic timing, continuous evaporator control, water filling quantity approx. 2 litres
- Sole-Therme-Pur: Salt evaporator attachment for AquaTherm-evaporator with 2 kg salt stones
- Glass door: safety glass 8 mm, clear, suitable on both sides
- Bench: Abachi or aspen massive wood
- Dimensions (W x D x H): 148 x 122 x 200 cm



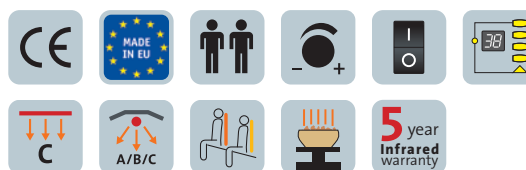
# TrioSol NATURA 148

Item no.: 390103

- Type of wood: log boards Nordic spruce, 40 mm massive wood
- Heating elements: 4 heating panels, 1 VITAllight IPX4 infrared heater
- Power: 1530 Watt / 500 Watt
- AquaTherm evaporator: powerful evaporator, 750 Watt, electronic timing, continuous evaporator control, water filling quantity approx. 2 litres
- Sole Therme Pur (brine spa): salt evaporator attachment for AquaTherm evaporator with 2 kg salt stones
- Glass door: safety glass 8 mm, clear, suitable on both sides
- Bench: Abachi or aspen massive wood
- Dimensions (W x D x H): 148 x 100 x 200 cm



Option:  
Item no.: S2296  
Additional equipment set:  
LED coloured light Sion 1A,  
audio system with Bluetooth,  
loudspeaker Slim.

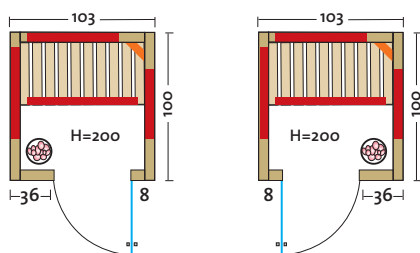




# TrioSol NATURA 103

Item no.: 390174

- Type of wood: Log boards Nordic spruce, 40 mm massive wood
- Heating elements: 4 surface heating elements, 1 VITALLight IPX4 infrared heater
- Power: 1160 Watt / 500 Watt
- AquaTherm-evaporator: Powerful evaporator, 750 Watt, electronic timing, continuous evaporator control, water filling quantity approx. 2 litres
- Sole Therme Pur (brine spa): Salt evaporator attachment for AquaTherm-evaporator with 2 kg salt stones
- Glass door: safety glass 8 mm, clear, suitable on both sides
- Bench: Abachi or aspen massive wood
- Dimensions (W x D x H): 103 x 100 x 200 cm

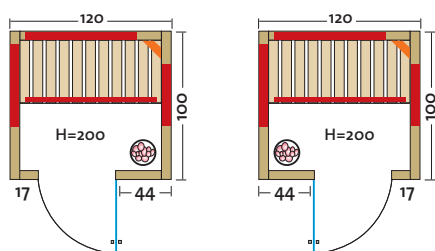


# TrioSol NATURA 120

Item no.: 390102

- Power: 1360 Watt / 500 Watt
- Dimensions (W x D x H): 120 x 100 x 200 cm

For further details please refer to TrioSol Natura 103.

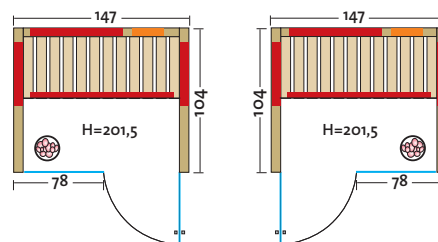


# TrioSol NATURA 147 GLASS

Item no.: 390175

Enjoy the particularly comfortable pleasure of well-being in this solid wood cabin with large glass front thanks to two back paddings next to the VITAllight heater. Coloured LED lighting and an audio system with Bluetooth – each with remote control – make your time in the cabin even more relaxing.

- Type of wood: Log boards Nordic spruce, 40 mm massive wood
- Heating elements: 4 heating panels, 1 VITAllight IPX4 infrared heater
- Power: 1440 Watt / 500 Watt
- AquaTherm evaporator: Powerful evaporator, 750 Watt, electronic timing, continuous evaporator control, water filling quantity approx. 2 litres
- Sole Therme Pur: Salt evaporator attachment for AquaTherm evaporator with 2 kg salt stones
- Glass door & window: Safety glass 8 mm, clear, suitable on both sides
- Bench: Abachi or aspen massive wood
- Dimensions (W x D x H): 147 x 104 x 201.5 cm

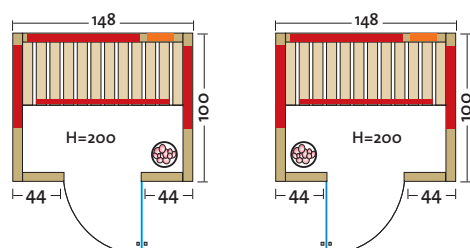


# TrioSol NATURA 148 PLUS

Item no.: 390126

- Power: 1440 Watt / 500 Watt
- Glass door: safety glass 8 mm, clear, suitable on both sides
- Dimensions (W x D x H): 148 x 100 x 200 cm

For further details please refer to TrioSol Natura 147 glass.





# FUSION –

Two infrared systems in one

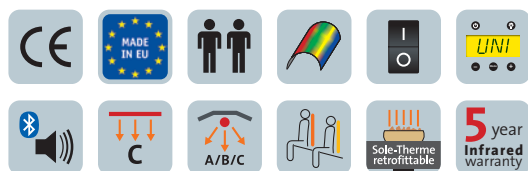
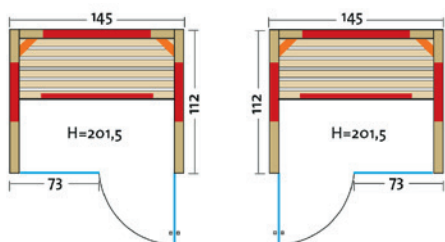
With this model series we have “fused” two highly efficient infrared technologies in one cabin. Look forward to enjoying real deep relaxation in this cabin, where 2 VITAllight infrared heaters for intensive infrared radiation are combined with surface heating elements.

## FUSION GLASS 145 SPRUCE

Item no.: 390327

Infrared cabin with surface heating and 2 VITAllight infrared radiators situated in the corners.

- Type of wood: Nordic spruce
- Heating elements: 4 anthracite surface heating elements, 2 VITAllight IPX4 infrared heaters
- Power: 1260 Watt / 2 x 350 Watt
- Glass door & window: Safety glass 8 mm, clear, suitable on both sides
- Bench: Aspen massive wood
- Dimensions (W x D x H): 145 x 112 x 201,5 cm



## AUDIO SYSTEM – with bluetooth



This audio system allows you to transfer music from external music sources like MP3 player, iPod, Smartphone etc. via a speaker into the sauna or infrared cabin. ON/OFF and volume regulation are carried out by remote control. The device is put onto the roof or under the bench. It is connected via the provided plug cable or a board in aspen wood with integrated jack plug.

# VARIO NATURA

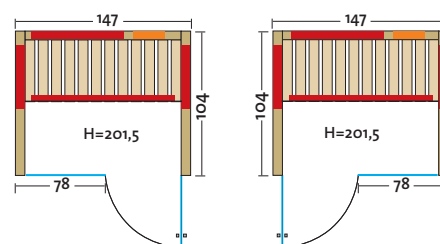
Made of massive wood and equipped with a surface heating system and VITAllight ABC radiators, these cabins offer the perfect combination for your health and well-being.

## VARIO NATURA 147 GLASS

Item no.: 390176

This spacious infrared cabin with glass front offers perfect pleasure of well-being. Two back paddings next to the VITAllight heater, included coloured LED lighting and an audio system with Bluetooth – each with remote control – make your time in the cabin even more relaxing.

- Type of wood: Log boards Nordic spruce, 40 mm massive wood
- Heating elements: 4 heating panels, 1 VITAllight IPX4 infrared heater
- Power: 1440 Watt / 500 Watt
- Glass door & window: Safety glass 8 mm, clear, suitable on both sides
- Bench: Abachi or aspen massive wood
- Dimensions (W x D x H): 147 x 104 x 201.5 cm

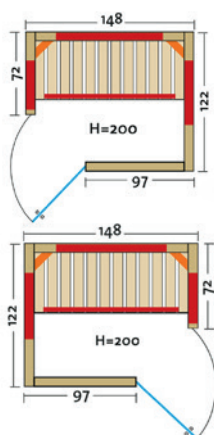
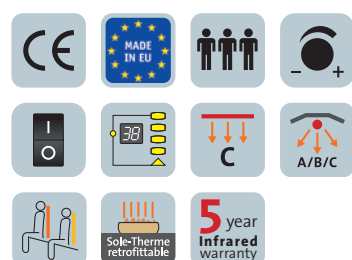


## VARIO NATURA 148 CORNER

Item no.: 390116-R

Item no.: 390116-L

- Type of wood: Log boards Nordic spruce, 40 mm massive wood
- Heating elements: 4 heating panels, 2 VITAllight IPX4 infrared heaters
- Power: 1470 Watt / 2 x 350 Watt
- Glass door: safety glass 8 mm, clear, suitable on both sides
- Bench: Abachi or aspen massive wood
- Dimensions (W x D x H): 148 x 122 x 200 cm

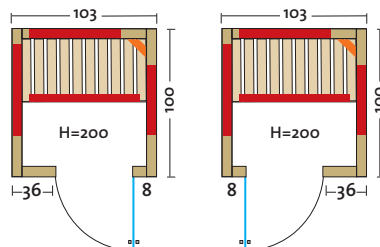




# VARIO NATURA 103

Item no.: 390173

- Type of wood: Log boards Nordic spruce, 40 mm solid wood
- Heating elements: 4 surface heating elements, 1 VITALlight IPX4 infrared heater
- Power: 1160 Watt / 500 Watt
- Glass door: safety glass 8 mm, clear, suitable on both sides
- Bench: Abachi or aspen massive wood
- Dimensions: 103 x 100 x 200 cm  
(W x D x H)

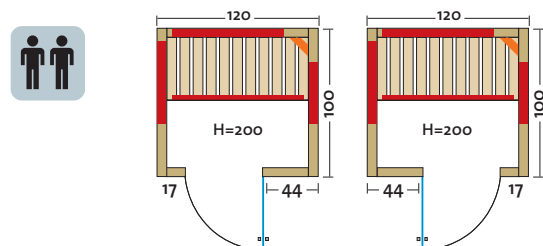


# VARIO NATURA 120

Item no.: 390118

- Power: 1360 Watt / 500 Watt
- Dimensions: 120 x 100 x 200 cm  
(W x D x H)

For further details please refer to Vario Natura 103.

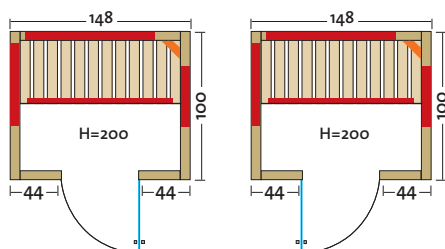


# VARIO NATURA 148

Item no.: 390115

- Power: 1530 Watt / 500 Watt
- Dimensions: 148 x 100 x 200 cm  
(W x D x H)

For further details please refer to Vario Natura 103.



# DIVERSICA –

Infrared cabin made to measure

This model requires creativity. We produce this cabin from various types of wood in element construction for the private or public sphere. Infrared cabins in hotels, gyms, public swimming pools etc. must meet special requirements regarding their quality, standards, design and individuality. This Infraworld product series meets the utmost demands.



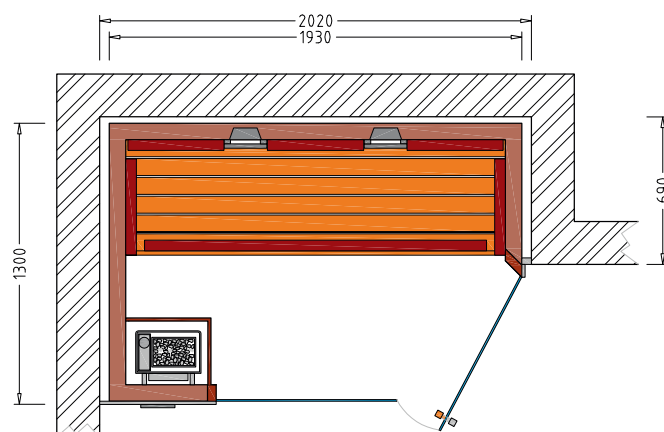
**CUSTOM  
MADE**

**Picture: Diversica as a multifunctional cabin integrated in a private bathroom.**

- Glass front
- Type of wood inside Hemlock
- Surface heating
- 2 VITAllight IPX4 heaters
- Salt crystal lamp
- Sauna heater Hotline Eco
- Sole-Therme-Pur

Item no.: 390085

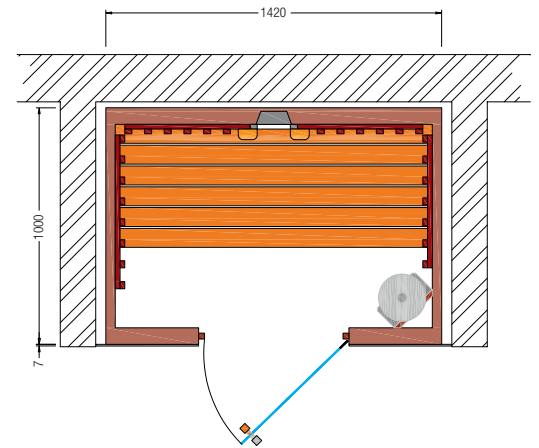
- Pre-fabricated wall and ceiling elements of 75 mm
- Softline profile of 15 mm all around attached in a concealed way
- Wood types inside: spruce, Hemlock, aspen, Swiss pine
- Wood types outside: spruce, Hemlock, aspen, Swiss pine, hard board
- Floor grate
- LED coloured light Sion
- Glass door of 8 mm safety glass, clear, suitable on both sides
- Door handle outside of special steel, inside of beech
- Available heating elements: surface heating, VITAllight infrared heater
- Option: AquaTherm and salt evaporator, sauna heater
- **Custom-made** cabins down to the last centimetre, all dimensions possible







Picture TrioSol infrared cabin with changes in dimension: Special width and depth. The front cladding with white glass panels has been made by the specialised dealer.



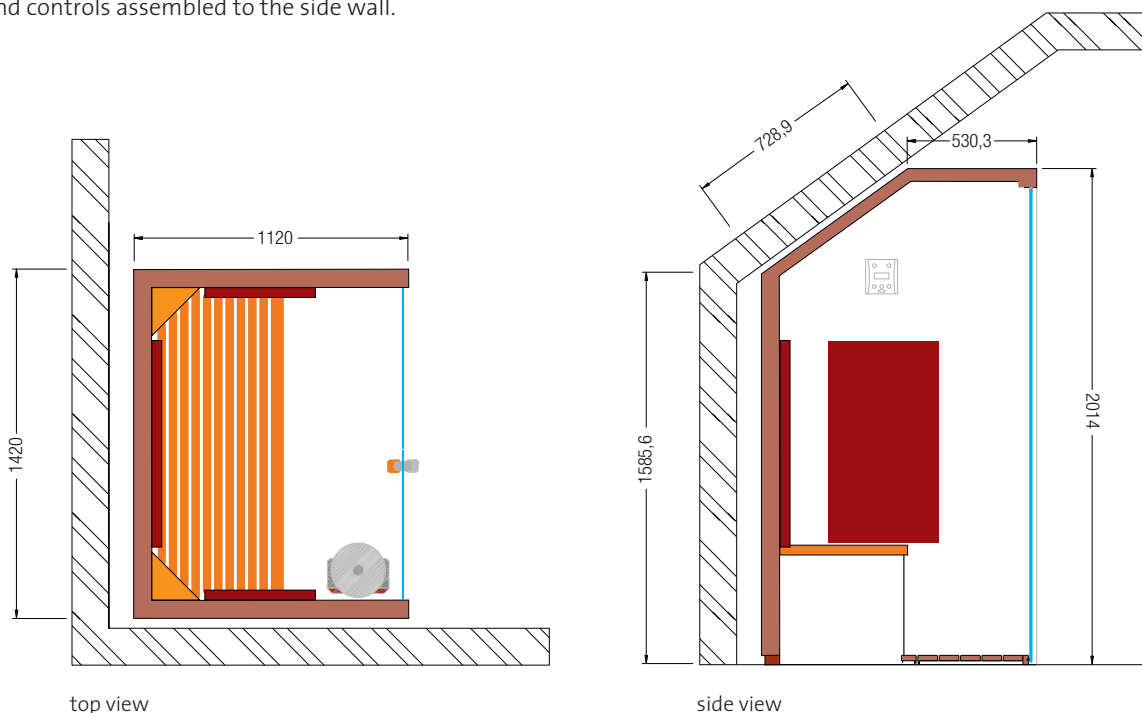
## CHANGES IN THE DIMENSION OF INFRARED CABINS – from the standard programme

An infrared cabin fully according to your individual wishes!

If you have special wishes regarding the dimension, type of wood or adaptations such as roof or base frame bevels, then you are right with us. We produce infrared cabins from our standard programme with a great deal of care and awareness to make them really unique for you.

**CUSTOM  
MADE**

Picture: TrioSol glass 145: Custom-made cabin with roof bevel and controls assembled to the side wall.





# INFRARED RADIATION AND SALT IN A CABIN

The best relaxation factors include well thought-out health concepts. Consequently Infraworld has equipped the **TrioSol infrared cabins** with a **3-fold heating system** and integrated a brine spa (**Sole-Therme**) at the same time. The perfect fountain of youth for your body and soul.

Surface heating, infrared radiators and the brine spa evaporator together combine three effects in a unique way:

## 1 VITALLIGHT RADIATORS

You can specifically address problem areas on the back or on the joints by individually adjustable infrared ABC radiation.

## 2 SURFACE HEATING

Infrared radiation from the surface heating causes intensive sweating, supports the regeneration of the body and can also strengthen the immune system.

## 3 SOLE-THERME

The enriched air with minerals and trace elements from natural salt stones produced by the brine spa evaporator is beneficial for skin, airways and the soul. Here you can take a deep breath of health!

TrioSol cabins offer several positive effects allowing you to increase your quality of life. Grant yourself the luxury of pure deep relaxation, strengthening your immune system, increasing vitality, relaxing muscles, improving skin texture, preventing colds and much more.





# TrioSol

INFRARED CABINS

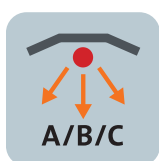
HEAT YOURSELF **HEALTHY**





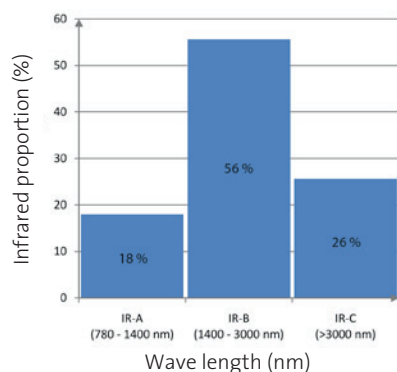
## Advantages of VITAllight IPX4 infrared heaters:

- Selective heating to the exposed skin surface
- Specific, direct infrared exposure of the back
- Fast distribution of the absorbed warmth all over the body
- Power control between 40 % and 100 % of the radiator
- Zone control for the radiators to the back (model TrioSol, Fusion, Vario)
- Short heating-up time - immediate use possible
- No electromagnetic pollution
- Tested by the Research Centre Seibersdorf
- TÜV-GS tested
- 230 V



## 1 VITALLIGHT RADIATOR

Infraworld has developed this infrared radiator, which is similar to the infrared spectrum of the sun. The challenge was to create the full infrared spectrum for an intensive and selective infrared use. This radiator achieves this with an infrared A proportion of up to 18 %, IR-B of 56 % and an IR-C proportion of 26 %.



The VITAllight full spectrum heater is situated in front of a high polish reflector which diffuses the infrared radiation optimally. The radiator does not require any preheating and is immediately ready for use. The intensity of the radiator can be adjusted continuously between 40% and 100% with one of our fully electronic controls.

### Use:

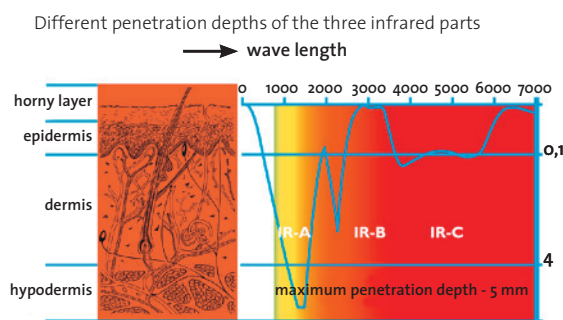
Immediately after switching on, the VITAllight heaters reach 100 % power. This makes immediate use without pre-heating possible. The recommended maximum duration of use is 15 min. due to the intensive radiation. By reducing the power down to 40 %, however, it is possible to increase the exposure time significantly.

## Penetration depths into the skin:

Infrared A range: up to max. 5 mm possible (hypodermis, sub cutis)

Infrared B range: up to 0.5 mm (epidermis, dermis)

Infrared C range: up to 0.1 mm (horny layer, germ layer, epidermis)



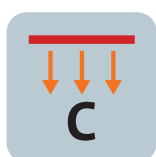
IR-A penetrates the skin during radiation down into the lower skin layers. The blood vessels in the skin quickly distribute the thermal energy in the exposed body parts and via blood circulation in the whole organism. This contributes to heavy sweating from the inside. However it is not possible to overheat the body, because the pain receptors respond to heat due to the B- and C-proportion of the radiation. Slight redness of the skin indicates high blood circulation of the skin and muscles.





## Advantages of Infraworld surface heating:

- Gentle heating of the exposed skin surface
- Fast distribution of warmth all over the body
- Constant and large exposure area
- Exposure from all sides
- The intelligent control of the energy requirement provides up to 40 % less power consumption
- Short heating-up time – after a few minutes more than 60 °C radiation temperature
- Precisely adjustable infrared heat (between 20 - 80 °C)
- Constant cabin temperature during the whole session
- Longstanding experience with continuous use in hotels, gyms etc.
- The heating panels are operated with 230 V
- No electromagnetic pollution
- Made in EU

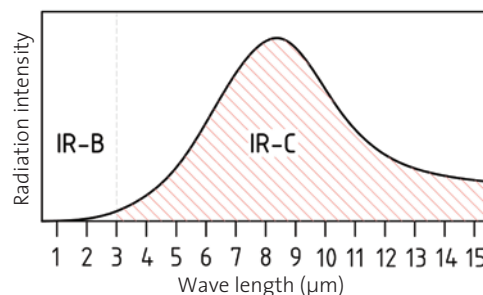
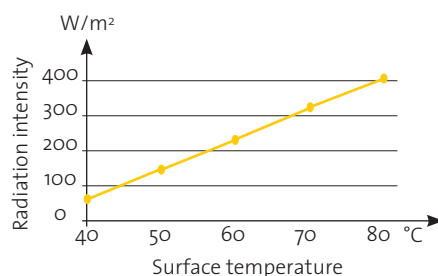


## 2 SURFACE HEATING

### The 3 pillar principle:

#### Adjustable exposure intensity

The exposure intensity is easily adjustable with the fully electronic Infraworld interior controls. After a short while you will experience the difference for yourself. One day you want intensive infrared radiation from an exposure area of 80 °C, another day gentle relaxing warmth with surface elements of 40 °C. The sophisticated technique always guarantees optimal well-being in your Infraworld cabin.



The maximum radiation is approx. 8 µm

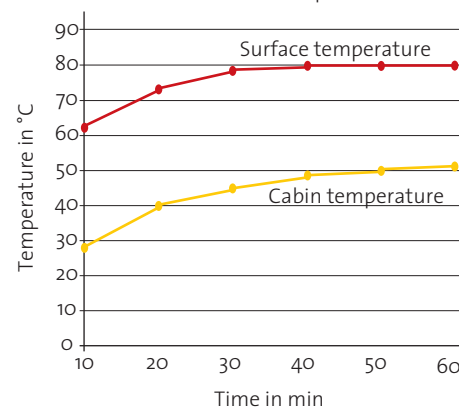
#### The constant and large exposure area

The large exposure areas offer a homogenous and constant surface temperature. This ensures well-balanced exposure of the whole body. If you prefer additional intensive, selective heat application to the back area, we recommend the model series Fusion, TrioSol or Vario. Surface heating is here ideally combined with VITAllight infrared heaters. Since we always work true to the motto: "I feel as snug as a bug in a rug in my Infraworld cabin."

#### The circulation-friendly cabin temperature

The sophisticated technique guarantees a constant cabin temperature over the whole session period. So the Infraworld radiant warmth starts to have a positive effect on the body even with a circulation-friendly temperature of 30 °C. However if you want a higher cabin temperature, no problem, everything is easily and comfortably adjustable with the controls from inside.

Fast heating up of the heating elements and the cabin temperature





## Advantages of Infracore Sole-Therme:

- Sole-Therme attachment in special steel
- Evaporator pot in untreated, fired clay
- Large salt stones in table salt quality with valuable minerals and trace elements
- Evaporator with 2 litre water tank in special steel
- Filling and vapour emission via an opening
- Low water level control
- Temperature adjustment and timing
- Intensive enrichment of vapour with salt



### 3 SOLE-THERME

## The salt evaporator for the TrioSol infrared cabin

Our AquaTherm water evaporator produces vapour, which rises through a high-grade steel tube into the ceramic evaporator pot. The large salt stones contained therein are constantly rinsed with vapour, enriching the air in the infrared cabin with salt, minerals and trace elements. The intensive salt content of the air corresponds to that found at the seaside, which is beneficial for the skin and airways.

## Salt for airways and skin

### The healthy effects

Salt is a true all rounder. It has been used in the treatment of skin and respiration disorders in many different ways for thousands of years. Breathing salt laden air can have a soothing, anti-inflammatory and preventative effect for chronic bronchitis and sinusitis.

It also supports the treatment of skin irritations, neurodermatitis, acne or psoriasis with its antibacterial and anti-inflammatory effect.

Salt inhalations are also ideally suitable for children: the mild treatment is free from side effects.





# HOW INFRARED WARMTH AND BRINE VAPOUR SUPPORT YOUR HEALTH

For more than two decades now we have devoted ourselves to the positive effects of infrared radiation. Our VITAllight radiators produce valuable infrared ABC radiation with particularly high intensity for local use, according to the model of the natural infrared spectrum of the sun. Whereas our surface heating elements guarantee constant radiation from all sides and gentle relaxing warmth. Combining both systems and integrating the Sole-Therme salt evaporator - such as our TrioSol cabins do - you have a powerful health refuge for your home. Based on our many years of experience we recommend the combination of all 3 systems to additionally treat various disorders, which are listed in the table below.

	Infraworld surface heating	VITAllight- radiators	Sole-Therme- salt evaporator
Strengthening of the immune system	***	*	***
Training heart/circulation	***	*	**
Stress	***	*	*
Before and after sport	***	***	**
Sore muscles	**	**	*
Muscle disorders	**	***	*
Strain	***	*	*
Regeneration	***	**	**
Encourage metabolism	**	**	**
Detoxification/purification	***	**	**
Support weight loss	***	*	*
Activate self-healing power	***	**	**
Find inner balance	***	*	***
Renew energy	***	*	***
Colds	***	**	***
Bronchitis	*	*	***
Asthma	*	*	***
Migraine	**	*	
Sleep disorders	***	*	
Skin blemishes	**	*	***
Neurodermatitis	**	*	***
Borreliosis	**	*	
Pain therapy	*	***	
Back pain	**	***	
Rheumatism	***	**	
Blood pressure regulation	***	*	
<b>Comparison technical data + application</b>			
Exposure area	infrared C	infrared A/B/C	
Percentage distribution	0.5 % / 99.5 %	18 % / 56 % / 26 %	
Heating of the exposed skin surface	gentle	intensive	
Preheating time	approx. 10 min.	none	approx. 15 min.
Exposure area	large area	selective	
Recommended application period	30 – 45 min.	10 – 15 min.	30 – 45 min.

\* suitable    \*\* recommended    \*\*\* particularly recommended







# Saunas

## THE GENUINENESS OF THE HIGH-QUALITY MATERIALS PROVIDE A PERFECT AMBIANCE FOR YOUR SAUNA PLEASURE.

The positive effects of a sauna have been known to mankind for a long time. Infraworld saunas provide a particularly intense and natural ambiance to keep the body fit. Whether Finnish sauna with very high temperatures and low humidity or bio sauna with low temperatures and higher humidity of approx. 60 %, all Infraworld saunas are suitable for any kind of sauna session. For this reason we select the woods in a way that they are always able to stand up to extreme climatic stress of intense dryness as well as high humidity.



You will enjoy the longevity and high-grade workmanship of our products, therefore we grant a 5 year guarantee for our factory installed VITAllight radiators and infrared surface heating systems.

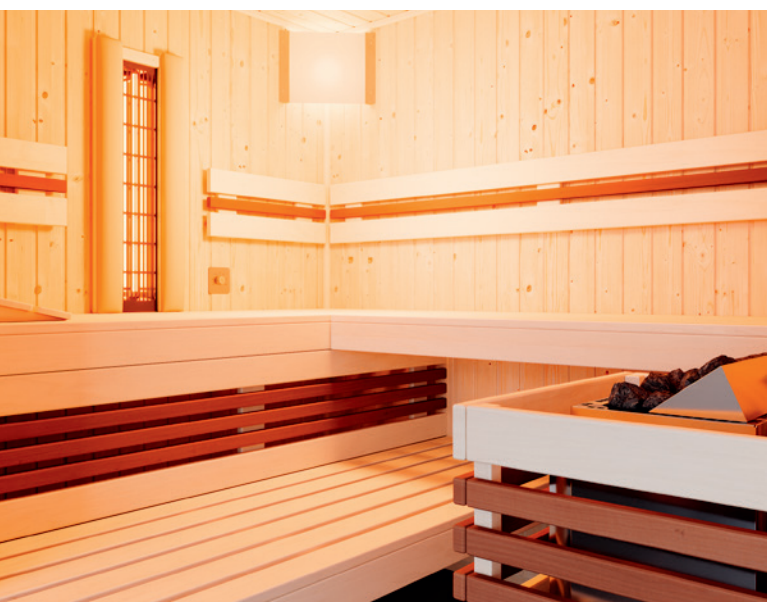
# SAUNA FURNISHINGS

We produce our sauna furnishings in fine aspen, which is particularly well suited for manufacturing saunas thanks to its low thermal conductivity. Furthermore, aspen is resin and splinter free and provides a convincing appearance with its bright colour and nearly knotless growth.

## THE HIGH-QUALITY FURNISHING CONSISTS OF:

- comfortable benches with a width of 58 cm, in small saunas 48 cm
- 2 comfortable backrests
- 2 headrests
- elegant facing between the benches
- heater protective grille
- floor grate
- modern corner screen with sauna lamp

SAUNAS MADE TO MEASURE							
FURNISHINGS		Bergzauber	Aurora	Classico	Opal	Optima	Safir
	NORMA		x	x	x	x	x
	FINO		x	x	x		x
	EXKLUSIV		x	x	x		
	PREMIO		x	x	x		
	LINEA		x	x	x		
	INTERIO	x					



## ADD ACCENTS OF THERMO-TREATED ASPEN TO YOUR FURNISHING:

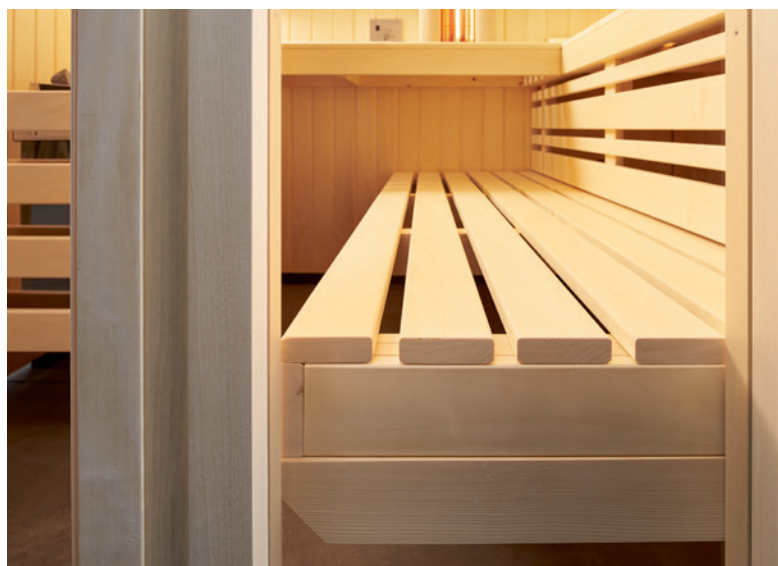
Through thermal treatment with steam and high temperature, the aspen wood acquires a warm, brown hue. Our interior designs NORMA, FINO and EXKLUSIV are particularly well-suited for adding the necessary colourful touch to your sauna.



## **NORMA** - Furnishing Norma: the basic version



## **FINO** - Furnishing Fino: slightly rounded benches and broad backrests



## **EXKLUSIV** - Furnishing Exklusiv: extremely rounded benches and convex backrests





**LINEA** - Furnishing Linea: Broad back rests and facings between the benches, narrow battens of the bench, wide lower bench (78 cm), strongly rounded benches





**PREMIO** - Furnishing Premio: extremely rounded benches, narrow battens on the bench and convex backrests



**INTERIO** - Benches with wide front panels and backrests made of especially solid aspen wood slats, generous lower bench (width = 68 cm), facing between the benches made of sauna panels in bright wood.







## BI-O SAUNA AND SOLE-THERME

A sauna heater, which includes an evaporator system and a Sole-Therme attachment, can provide well-being according to your wishes. So a sauna heating system can produce an intensive Finnish sauna, a comfortable steam sauna or a stimulating brine steam sauna. Our Bi-O sauna heaters include a water container, which produces vapour. Due to the constant rinsing of the salt stones with steam, the sauna air is given an intensive salt content. Additional medicinal herbs on the salt stones have an especially beneficial effect on body and mind.

## FINNISH SAUNA

In an Infraworld sauna you will feel the beneficial and relaxing effects of warmth on body and mind. The special combination of high-quality heaters with the particular quality of our cabins produces the extraordinary sauna climate. We offer state-of-the-art sauna controls and heaters. The Hotline V10 model proves that a perfect and modern appearance can include superior technology. It convinces with the optimum rate of radiant and convection heat thanks to the amount of 50-70 kg of heat-resistant and pollution-free olivine stones. Together with our modern sauna controls, the Infraworld saunas are best suited for a particularly intense Finnish sauna.







## SAUNA WITH INFRARED RADIATOR

Today's sophisticated technique allows combining various infrared techniques in the saunas. There are no limits to your individual wishes. Choose the combination sauna with infrared surface heating panels (see page 97) or the sauna with VITAllight infrared heaters (see pages 98-99). Of course a sauna can be combined with both infrared systems, surface heating and infrared heater.



5 year guarantee for our factory installed VITAllight radiators and infrared surface heating systems.



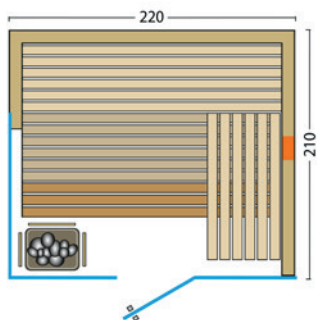






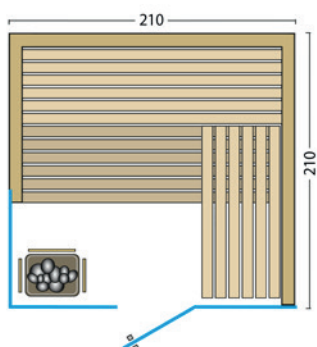
**Picture Bergzauber with special features:**  
floating lounger, footstep, two-step sauna bench, LED lighting behind the back rest, VITAL-light IPX4 infrared heater with back padding, evaporator heater Hotline S10 with Sole-Therme-Pur (brine-spa), controls Saunacontrol T4. Type of wood inside: large sauna panels in old oak, outside: sauna panels in maple.

Dimensional example:



**Picture Bergzauber with special features:**  
LED lighting behind the back rest, evaporator heater Hotline S10 with Sole-Therme-Pur (brine spa), controls Saunacontrol T0. Type of wood inside and outside: large sauna panels in Alpine Swiss pine.

Dimensional example:



# BERGZAUBER

Item no.: 391096

**CUSTOM  
MADE**

*Striking yet understated, the modern lines of the furnishing "Interio" perfectly harmonize with the premium veneered sauna panels and the black accents of the glass front. The wall panels are available in various types of wood, with oak vintage and Austrian Alpine Swiss pine specifically providing a charming, rustic natural look. This sauna is guaranteed to be an eye-catcher in your home!*

- pre-fabricated elements of 71 or 77 mm, in a horizontal design
- 50 mm insulation with vapour barrier
- sauna panels across the entire width, made of noble veneers, attached in a concealed way on a stable frame construction, rear wall made of 10 mm plywood, visible area of 16 mm sauna panels
- types of wood for inside and outside: maple, knot-free spruce, knotty oak. optional: Alpine Swiss pine, hemlock, old oak (see pages 8-9)
- ventilation channel up to roof height, attached to the outside of the wall element - required wall clearance: 80 mm
- furnishing **Interio**
- for further details on furnishing, please refer to the brochure on pages 46-49
- glass door of 8 mm safety glass, clear, without threshold, with black enameled edge on top
- wall-high glass elements made of 8 mm safety glass, clear, with black enameled edge on top and sides (overlapping by 50 mm), attached with visible black glass holders, with aluminum rail
- door handle outside made of special steel in black, inside of beech
- Moris LED sauna light
- silicone cable for lamp and Finnish sauna heater
- custom-made saunas down to the last centimetre, all dimensions possible



Installation video:





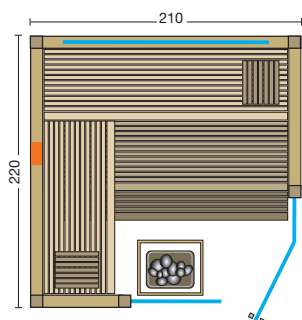




#### Picture Aurora with special features:

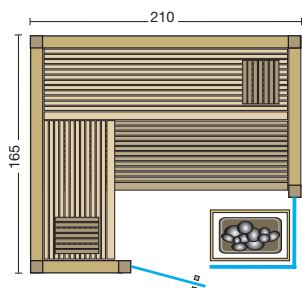
Corner access with door without sill, 2 large glass elements, furnishing Linea, step, window aperture with reveal, LED light, VITALlight IPX4 heater with back padding, evaporator heater Hotline S10, Sauna-control C4 control system. Type of wood inside: large Swiss pine panels; outside: oak panels

#### Dimensional examples:



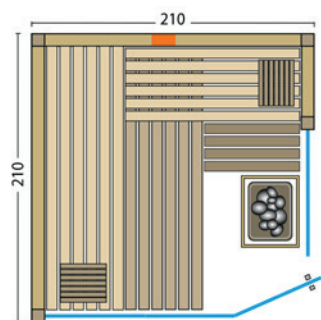
**Picture Aurora with special features:** door without sill, 2 large grey-tinted glass elements, Linea furnishing, LED light, Hotline S9 evaporator heater, Saunacontrol T control system. Type of wood inside: large hemlock panels; outside: oak planks provided by the customer.

#### Dimensional examples:



**Picture Aurora with special features:** corner access with door without sill, large glass elements, furnishing Fino cladded with bench supports, LED lighting behind back rest and below the bench, VITALlight IPX4 radiators with back padding, evaporator heater Hotline S10, Sauna-control T4 control system, type of wood inside: aspen profile boards, outside: maple panels with solid wood frame in aspen.

#### Dimensional examples:



# AURORA

Item no.: 391007

**CUSTOM  
MADE**

*When wishes come true: make your individual dream of well-being come true with the Aurora sauna. In the basic version, the cabin is built using elegant Softline profiles. Of course, the sauna walls can also be clad with large panels made of noble veneers. An ambiance of well-being, made to your desired measurements, fully according to your personal taste.*

- pre-fabricated elements of 75 mm
- 50 mm insulation with vapour barrier
- **15 mm Softline profiles in a vertical design and attached in a concealed way**  
types of wood: Nordic spruce, aspen, hemlock, Alpine Swiss pine (see types of wood on pages 8-9)  
or
- **large panels made of noble veneers across the entire width**  
types of wood: hemlock, maple, Alpine Swiss pine, knotty oak or old oak (see types of wood on pages 8-9)  
horizontal design, width max. 260 cm (larger width on request)
- furnishing **Norma**
- *for further details on furnishing, please refer to the brochure on pages 46-49*
- ventilation channel
- glass door of 8 mm safety glass, clear
- wall-high glass elements made of 8 mm safety glass, clear, with aluminium rail
- door handle outside of special steel, inside of beech
- Moris LED sauna light
- silicone cable for lamp and Finnish sauna heater
- **custom-made saunas down to the last centimetre, all dimensions possible**

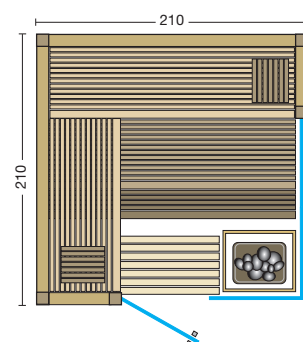


Installation video:



**Picture Aurora with special features:** Large door without sill, 3 large glass elements, furnishing Premio, step, bench support with metal feet, LED lighting, evaporator heater Hotline S10, Saunacontrol T0 control system. Type of wood inside and outside: large Swiss pine panels

#### Dimensional examples:







Installation video:



**Picture Classico with special features:**  
 Corner access with door without sill,  
 large glass element, LED lighting,  
 evaporator heater Hotline S4,  
 controls Saunacontrol Co.





## CLASSICO SPRUCE

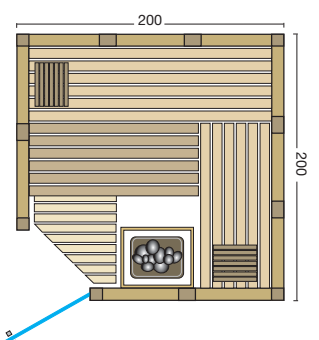
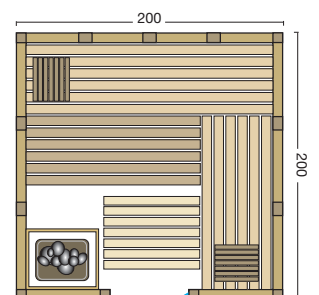
Item no.: 391006

**CUSTOM  
MADE**

*Form and finish – pleasure and well-being. The sauna cabin Classico combines the advantages of a solid wood sauna with those of an element sauna. A smooth finish lends the cabin a modern and straight design.*

- solid walls of Northern spruce
- solid 44 mm or 58 mm log boards in wall and ceiling
- pre-fabricated elements in even cassette construction
- glue laminated corner and joint posts
- furnishing **Norma**
- for further details on furnishing, please refer to the brochure on pages 46-49
- glass door of 8 mm safety glass, clear
- door handle outside of special steel, inside of beech
- Moris LED sauna light
- silicone cable for lamp and Finnish sauna heater
- custom-made saunas down to the last centimetre, all dimensions possible

Dimensional examples:







## CLASSICO FIR

Item no.: 391074

**CUSTOM  
MADE**



*The classic with a new look! The high-quality silver fir from Austria lends this sauna cabin a fresh visual appearance: clear and contemporary design, knotless and guaranteed free from resin bleed. The high heat storage capacity of the solid wood sauna ensures a gentle and especially relaxing sauna atmosphere.*

- solid walls of fir
- solid 44 mm log boards in wall and ceiling
- pre-fabricated elements in even cassette construction
- glue laminated corner and joint posts
- furnishing **Norma**
- *for further details on furnishing, please refer to the brochure on pages 46-49*
- glass door of 8 mm safety glass, clear
- door handle outside of special steel, inside of beech
- Moris LED sauna light
- silicone cable for lamp and Finnish sauna heater
- **custom-made saunas down to the last centimetre, all dimensions possible**

Installation video:

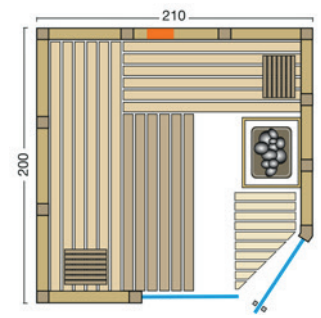






**Picture Classico fir with special features:**  
corner access with door without sill,  
large glass element, furnishing Linea,  
VITALlight IPX4 radiators with back padding,  
LED light, evaporator heater Hotline S8,  
controls Saunacontrol T4.

Dimensional examples:









**Picture Opal with special features:**  
furnishing Linea, VITAllight IPX4 infrared heater with controls and back padding, evaporator heater Hotline S10 with Sole-Therme-Pur (brine spa), controls Sauna-control T4. Type of wood: knotty oak sauna panels

## OPAL

**CUSTOM  
MADE**

*A sauna with a large glass front for superior demands. Those who search for particular features will obtain satisfaction with our model Opal. Made of high-quality Softline profiled wood, large sauna panels or solid log boards, this sauna will be the eye catcher in your home.*

**Item no.:**

**391043 – SPRUCE Softline profiles**

**391044 – ASPEN Softline profiles**

**391101 – MAPLE sauna panels**

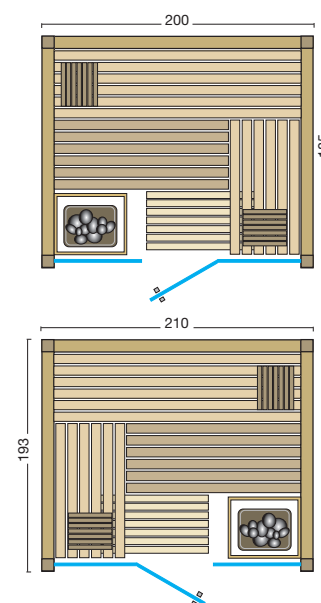
**391103 – HEMLOCK sauna panels**

**391102 – ALPINE SWISS PINE sauna panels**

**391104 – KNOTTY OAK sauna panels**

- pre-fabricated elements of 75 mm
- 50 mm insulation with vapour barrier
- **15 mm Softline profiles in a vertical design and attached in a concealed way**  
types of wood for inside and outside: Nordic spruce, aspen (see types of wood on pages 8-9)  
or
- **large panels made of noble veneers, in a vertical design**  
types of wood: maple, hemlock, Alpine Swiss pine, knotty oak (see types of wood on pages 8-9)
- furnishing **Norma**
- for further details on furnishing, please refer to the brochure on pages 46-49
- integrated ventilation duct with chimney effect
- glass door of 8 mm safety glass without sill, clear, suitable on both sides
- 2 wall-high glass elements of 8 mm safety glass, with aluminium rail, clear
- door handle outside of special steel, inside of beech
- Moris LED sauna light
- silicone cable for lamp and Finnish sauna heater
- **custom-made cabins: size chart and options see price list**

Dimensional examples:



## 391045 – OPAL MASSIVE

- solid walls of Northern spruce
- 44 mm log boards in wall and ceiling



**Picture Opal - Massive with special features:**

furnishing Fino, 2 VITAllight IPX4 heaters with Easy Control, evaporator heater Hotline S8 and controls Saunacontrol Xo installed in the sauna.  
Type of wood: solid log boards of Nordic spruce

**Picture Opal with special features:**  
furnishing Fino with bench support stand in metal, VITAllight IPX4 heater with controls and back padding, Hotline S8 evaporator heater, Saunacontrol C4 control system. Type of wood: aspen Softline profiles









Picture Optima with Alpine  
Swiss pine Softline profiles:  
Dimension: 203 x 142 x 202 cm,  
straight construction, door  
stop on the left

## OPTIMA with Sole-Therme

**ALL IN  
ONE**

**CUSTOM  
MADE**

Item no.: 391060 – SPRUCE Softline profiles  
Item no.: 391062 – HEMLOCK Softline profiles

Item no.: 391061 – ASPEN Softline profiles  
Item no.: 391063 – ALPINE SWISS PINE Softline profiles

Item no.: 391105 – MAPLE sauna panels  
Item no.: 391106 – ALPINE SWISS PINE sauna panels

Item no.: 391107 – HEMLOCK sauna panels  
Item no.: 391108 – KNOTTY OAK sauna panels

**All in one** - two installed VITAllight infrared heaters, combined with an evaporator heater and Sole-Therme (brine spa), make the combined sauna-infrared-cabin a small health centre. The Sole-Therme attachment produces excellent brine vapour and is beneficial for your skin and airways. The sauna is manufactured in Softline profiles or large sauna panels made noble veneers.

### Technology:

- 2 x 500 W VITAllight IPX4 infrared heaters, back padding and rotary button
- sauna controls Saunacontrol C4
- evaporator heater Hotline S4
- Sole Therme Pur (brine spa)
- LED coloured light Sion 3 with remote control

### Sauna:

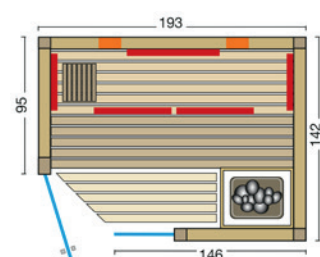
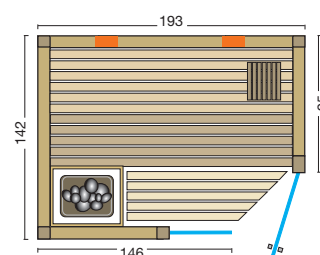
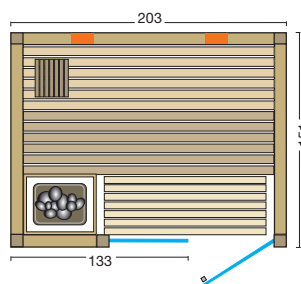
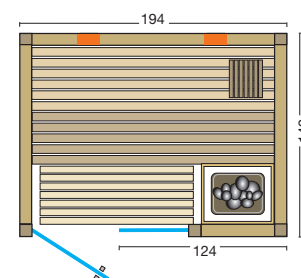
- pre-fabricated elements of 75 mm
- 50 mm insulation with vapour barrier
- **15 mm Softline profiles in a vertical design and attached in a concealed way**  
types of wood: Nordic spruce, aspen, hemlock, Alpine Swiss pine  
or
- **large panels made of noble veneers, in a vertical design**  
types of wood: maple, hemlock, Alpine Swiss pine, knotty oak
- Inneneinrichtung **Norma**
- *for further details on furnishing, please refer to the brochure on pages 46-49*
- integrated ventilation duct with chimney effect
- straight construction or corner access possible
- glass door of 8 mm safety glass without sill, clear
- wall-high glass elements of 8 mm safety glass with aluminium rail, clear
- door handle outside of special steel, inside of beech
- silicone cable for lamp and evaporator heater
- Optima corner, dimensions (W x D x H): 168 (176, 185, 193, 202) x 142 (151) x 202 cm
- Optima straight, dimensions (W x D x H): 194 (203) x 142 (151) x 202 cm

- **custom-made cabins: size chart and options see price list**

### Option:

- 5 surface heating elements in anthracite grey with controls Saunacontrol C3 (instead of C4) (surface heating elements in red on request)

Dimensional examples:



Picture Optima with  
hemlock panels:  
Dimension: 202 x 151 x 202 cm,  
corner access on the right side







**Picture Safir with special features:**

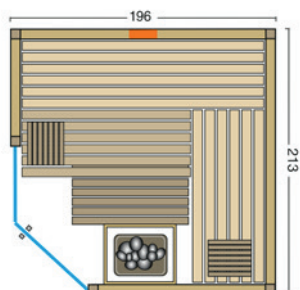
Dimension: 213 x 196 x 203 cm, solid wooden frame in aspen with fixed glass element, corner access, door without sill, black varnished base frame, 1 VITALlight IPX4 infrared heater with back padding, evaporator heater Hotline S4 with Sole-Therme-Pur (brine spa), controls Saunacontrol C4, type of wood inside and outside: aspen Softline profiles

# SAFIR

Item no.: 391003

**CUSTOM  
MADE**

Dimensional examples:



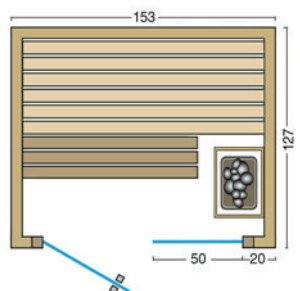
*Take your choice between spruce and aspen for the sauna model Safir. It is manufactured according to a fix modular dimension, which optimally fits your needs. Whether straight front or corner access, it is your choice. An optionally installed window brings lightness to the classic sauna look.*

- pre-fabricated elements of 75 mm
- 50 mm insulation with vapour barrier
- Softline profile of 15 mm all around attached in a concealed way
- types of wood for inside and outside: Nordic spruce, aspen
- integrated ventilation duct with chimney effect
- furnishing **Norma**
- for further details on furnishing, please refer to the brochure on pages 46-49
- glass door of 8 mm safety glass, clear
- door handle outside of special steel, inside of beech
- Design corner screen with Norma wall lamp
- silicone cable for lamp and Finnish sauna heater
- custom-made cabins: size chart and options see price list

**Picture Safir with special features:**

Dimension: 153 x 127 x 203 cm, solid wooden frame in spruce with fixed glass element, door without sill, large window, furnishing Norma, sauna heater Hotline V1, controls Saunacontrol A, type of wood inside and outside: spruce Softline profiles

Dimensional examples:





## SAFIR COMPLETE

Item no.: 391093 – Safir Complete spruce

**5** year  
Infrared  
warranty

*This multifunctional sauna as a corner model and with large glass window is delivered in Nordic spruce with a VITAllight infrared radiator and back padding as a standard feature. The furnishing is additionally produced with colourful accents, made of high-quality thermo-treated aspen wood.*

### Technology:

- 500 W VITAllight IPX4 infrared heaters with back padding
- Easy Control control, continuously adjustable

### Sauna:

- pre-fabricated elements of 75 mm with 50 mm insulation and vapour barrier
- 15 mm Softline profile, inside and outside in **Nordic spruce**
- furnishing **Norma** with accents of thermo-treated aspen wood
- *for further details on furnishing, please refer to the brochure on pages 46-49*

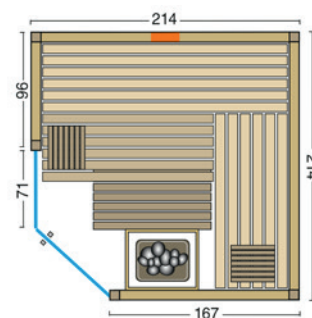
- glass door of 8 mm safety glass, clear, without sill
- glass element 8 mm, clear
- door handle outside of special steel, inside of beech
- Design corner screen with Norma wall lamp

- **silicone cable for sauna or evaporator heater not included**

**Standard dimension:** W x D x H / 213 x 213 x 203 cm

**Special dimensions are not available!**

Standard dimensions:



Option: Set consisting of sauna  
heater Hotline S7 and  
Saunacontrol Ao





## PANORAMA

Item no.: 391071 – Panorama 180 spruce

Item no.: 391070 – Panorama 210 spruce

*This sauna with glass front is manufactured in Nordic spruce and element construction.*

- pre-fabricated elements of 75 mm with 50 mm insulation and vapour barrier
- 15 mm Softline profile, inside and outside in **Nordic spruce**
- high quality furnishing **Fino**
- *for further details on furnishing please refer to the brochure on pages 44-45*
- all-glass front 8 mm safety glass, clear, suitable on both sides
- door handle outside of special steel, inside of beech
- Design corner screen with Norma wall lamp
- **silicone cable for sauna or evaporator heater not included**

**Standard dimensions:** W x D x H

210 x 180 x 203 cm

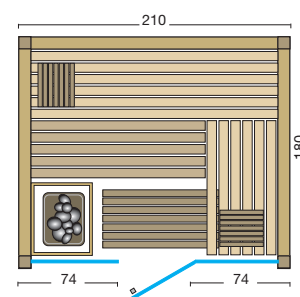
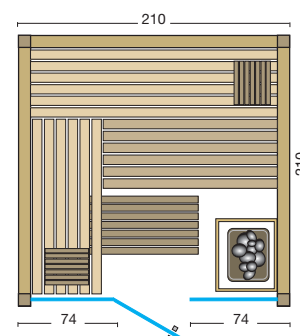
210 x 210 x 203 cm

**Special dimensions are not available!**



Option: Set consisting of sauna heater Hotline V4 and sauna controls Saunacontrol A

Standard dimensions:

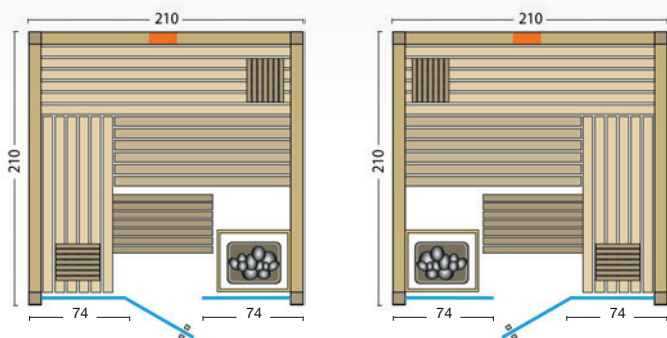




Picture: Panorama  
Complete aspen with  
special features:  
evaporator heater with rail

**5** year  
Infrared  
warranty

Standard dimensions:



## PANORAMA COMPLETE ASPEN

Item no.: 391072 – Panorama Complete 210 aspen

*This multifunctional sauna with spacious glass front is made of high-quality aspen. It is equipped with beautiful back padding and a continuously adjustable VITAllight infrared heater as a standard feature.*

### Technology:

- 500 W VITAllight IPX4 infrared heaters with back padding
- Easy Control control, continuously adjustable

### Sauna:

- pre-fabricated elements of 75 mm with 50 mm insulation and vapour barrier
- 15 mm Softline profile, inside and outside in **aspen**
- high quality furnishing **Fino**
- *for further details on furnishing, please refer to the brochure on pages 46-49*
- all-glass front 8 mm safety glass, clear, suitable on both sides
- door handle outside of special steel, inside of beech
- Design corner screen with Norma wall lamp
- **silicone cable for sauna or evaporator heater not included**

Standard dimension: W x D x H / 210 x 210 x 203 cm

Special dimensions are not available!





**5** year  
Infrared  
warranty

## PANORAMA COMPLETE SPRUCE

Item no.: 391047 - Panorama Complete 160 spruce

Item no.: 391048 - Panorama Complete 210 spruce

*This combined sauna with large glass front is manufactured in Nordic spruce. Both dimensions are already equipped with a VITALlight infrared heater and back padding as a standard feature.*

### Technology:

- 500 W VITALlight IPX4 infrared heaters
- Easy Control control, continuously adjustable

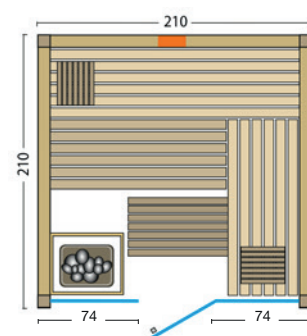
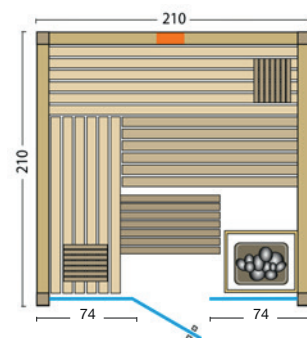
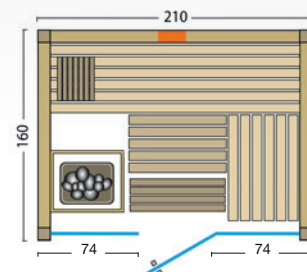
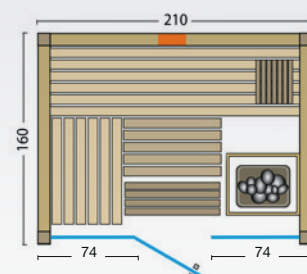
### Sauna:

- pre-fabricated elements of 75 mm with 50 mm insulation and vapour barrier
- 15 mm Softline profile, inside and outside in **Nordic spruce**
- high quality furnishing **Fino**
- *for further details on furnishing, please refer to the brochure on pages 46-49*
- all-glass front 8 mm safety glass, clear, suitable on both sides
- door handle outside of special steel, inside of beech
- Design corner screen with Norma wall lamp
- **silicone cable for sauna or evaporator heater not included**

**Standard dimension:** W x D x H / 210 x 160 x 203 cm / 210 x 210 x 203 cm

**Special dimensions are not available!**

Standard dimensions:



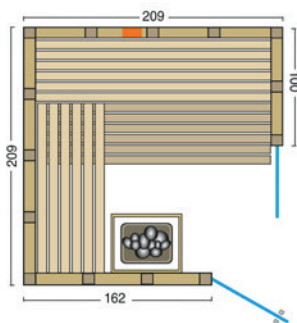


## SOLIDO COMPLETE 209 CORNER

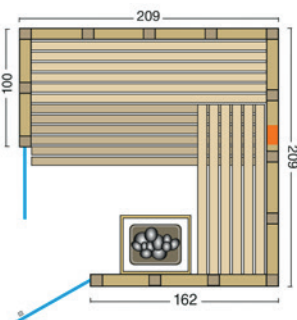
Item no.: 391092-R  
391092-L

Standard dimensions:

Item no.: 391092-R



Item no.: 391092-L



*Log boards in Nordic spruce characterise this solid wood cabin, which is equipped with a VITALlight infrared radiator and backrest paddings as a standard feature. The radiation intensity can be adjusted continuously with the Easy Control, allowing to focus on the spine area directly.*

### Technology:

- 500 W VITALlight IPX4 infrared heater with back padding
- Easy Control control, continuously adjustable

### Sauna:

- solid log boards of 40 mm **Nordic spruce** in wall and ceiling
- pre-fabricated elements in even cassette construction
- glue laminated corner and joint posts
- furnishing **Norma**
- *for further details on furnishing, please refer to the brochure on pages 46-49*

- glass door of 8 mm safety glass, clear, without sill
- glass element 8 mm, clear
- 2 variants, right and left
- door handle outside of special steel, inside of beech
- Design corner screen with Norma wall lamp

- **silicone cable for sauna or evaporator heater not included**

**Standard dimension:** W x D x H:

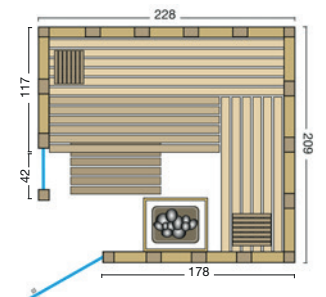
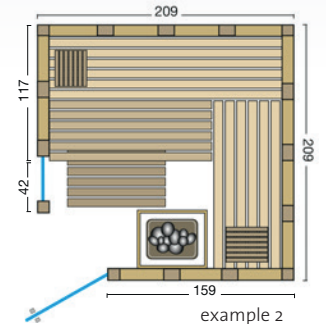
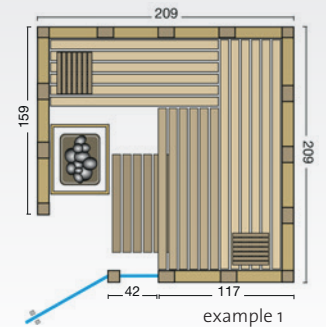
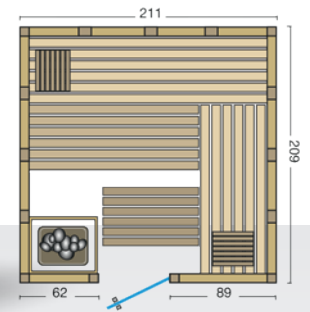
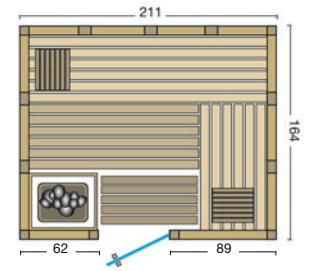
209 x 209 x 200 cm

**Special dimensions are not available!**





Standard dimensions:



## URBAN

The solid log board sauna Urban in flush construction is manufactured in Nordic spruce. The versions with corner access are delivered with a large glass window as a standard feature.

- solid log boards of 40 mm **Nordic spruce** in wall and ceiling
- furnishing **Norma**
- for further details on furnishing, please refer to the brochure on pages 46-49
- glass door of 8 mm safety glass, clear, without sill
- glass element 8 mm, clear, for corner version
- **silicone cable for sauna or evaporator heater not included**

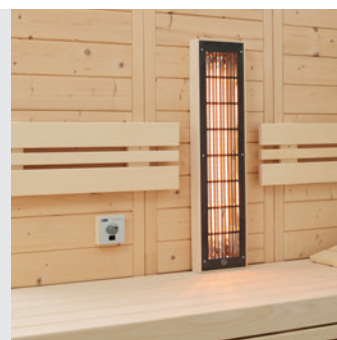
### Standard dimensions:

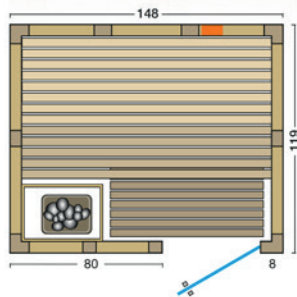
Item no.:	Type	W x D x H
391036	Urban 164 straight	211 x 164 x 200 cm
391037	Urban 209 straight	211 x 209 x 200 cm
391033	Urban 209 corner	209 x 209 x 200 cm
391038	Urban 228 corner	228 x 209 x 200 cm

Special dimensions are not available!

### OPTION:

The wooden frame (item no. A8043) is suitable for fixed-point mounting of a VITAlight infrared heater. No complicated recess in the back panel is required. Additionally back padding may be installed (see brochure on page 99).





## VITALIS 148 COMPLETE

Item no.: 391087

*Even the basic version of this compact combination of infrared and sauna is equipped with a VITAllight infrared radiator with continuous adjustment.*

### Technology:

- 350 W VITAllight IPX4 infrared heater with back padding
- Easy Control controls, continuously adjustable

### Sauna:

- solid log boards of 40 mm **Nordic spruce** in wall and ceiling
- pre-fabricated elements in even cassette construction
- glue laminated corner and joint posts
- furnishing **Norma**
- for further details on furnishing, please refer to the brochure on pages 46-49
- LED coloured light Sion 1
- glass door of 8 mm safety glass, clear, without sill, suitable on both sides
- door handle outside of special steel, inside of beech
- silicone cable for sauna or evaporator heater not included

Standard dimension: B x T x H / 148 x 119 x 200 cm  
Special dimensions are not available!



## VITALIS 148 COMPLETE - SET

Item no.: 391088

*Complete – Set: With this model series, we combine state-of-the-art sauna and infrared technology to create a small health oasis. A compact evaporator heater (230 V) with Sole-Therme produces salt laden water vapour creating a healthy ambiance similar to that found at the seaside.*

### Technology:

- 350 W VITAllight IPX4 infrared heater
- evaporator heater Hotline Eco 3kW
- controls Saunacontrol C3 – Vitalis (230 V) with rotary button for VITAllight radiator
- salt evaporator Sole-Therme-Pur (brine spa)
- set of silicone cables



# VITALIS 184 COMPLETE

Item no.: 391089

*Log boards in Nordic spruce characterise this well-conceived solid wood sauna, which is equipped with a VITAllight infrared radiator with continuous adjustment as a standard feature.*

## Technology:

- 350 W VITAllight IPX4 infrared heater with back padding
- Easy Control controls, continuously adjustable

## Sauna:

*For details please refer to Vitalis 148 Complete*

**Standard dimension:** B x T x H / 184 x 119 x 200 cm



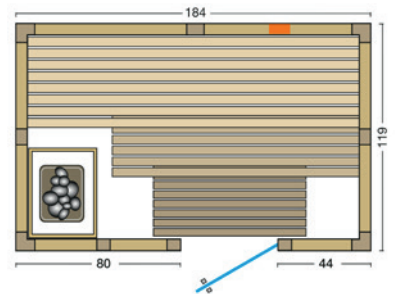
# VITALIS 184 COMPLETE - SET

Item no.: 391090

*This complete sauna solution is equipped with a powerful evaporator heater (400 V), multifunctional sauna controls and a VITAllight infrared radiator. By including the Sole-Therme (brine spa), we make the positive effects of salt laden air available in your home.*

## Technology:

- 350 W VITAllight IPX4 infrared heater
- evaporator heater Hotline S4, 5 kW
- controls Saunacontrol C3-Vitalis (400 V) with rotary button for VITAllight radiator
- salt evaporator Sole-Therme-Pur (brine spa)
- set of silicone cables

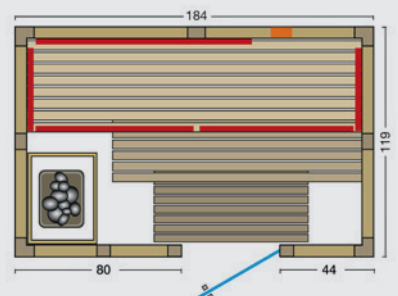
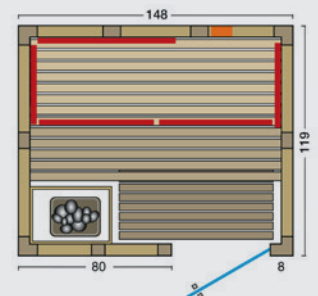


## OPTION: INFRARED SURFACE HEATING FOR VITALIS 148/184 COMPLETE - SET

*The models of the Vitalis Complete – Set series can additionally be equipped with infrared surface heating panels.*

**Item no. B3377** – SH Set for Vitalis 148 Complete – Set, power 1130 W

**Item no. B3378** – SH Set for Vitalis 184 Complete – Set, power 1280 W



# Sauna reference objects

Still looking for inspiration to create your individual spa area? No matter whether for commercial or private projects, we offer the ideal solution for custom-made infrared cabins and saunas, perfectly adapted to your needs. In our brochure "reference objects", you will find examples, which we have implemented together with our customers and retailers.

**Have a look on our most beautiful projects and see for yourself...**



This generous oasis of well-being, with infrared cabin and sauna, was realised for a private customer. The owner attached particular importance to a finish with large stone pine panels and a perfect combination of quality, design and innovation.



Aurora Premium with special features: large glass front, excess height 220 cm, additional benches, backrest LED light, Mythos sauna heater with evaporator, EmoStyle sauna control system. Type of wood inside: large stone pine panels, in a vertical design; outside: frame in old wood provided by the customer.



Diversica infrared cabin with special features: large glass front, excess height 220 cm, additional benches, 3 VITALight IPX4 infrared heaters with back padding, heating panels, type of wood inside: large stone pine panels, in a vertical design; outside: frame in old wood provided by the customer.



Brochure "Reference objects" under:  
[www.infracworld.at](http://www.infracworld.at)





# Infrared-Spa-lounge

The infrared Grenada spa lounge with integrated infrared heater provides essential relaxing effects to increase your quality of life.

You can specifically address the back by the adjustable infrared ABC radiation. The curved shape of the reclining area relieves the spine and relaxes the muscles. The slight rocking function of the metal frame puts the body in a deep state of relaxation. This reduces blockades so that life energy can flow freely again.

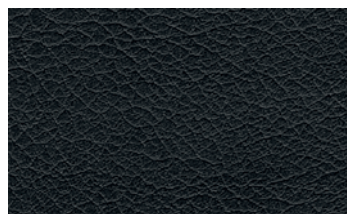
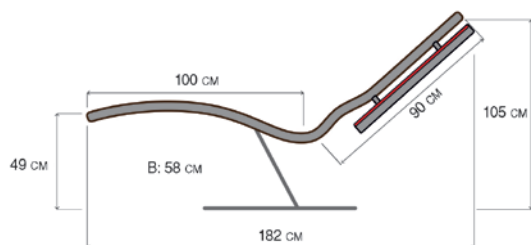
## GRENADA

Item no.: S2406

The spa lounge Grenada with integrated VITALlight infrared heater, which addresses the back through a large recess, is continuously adjustable by using the remote control for your comfort.

- Frame: 10 mm powder coated steel sheet
- Reclining area: shell made of moulded plywood with highly elastic foam
- Armrests: height adjustable
- Head rest: individually adjustable
- Cover: artificial leather - black, water repellent, lightfast
- Radiator: VITALlight IPX4 infrared heater
- Power: 500 Watt
- Control: ON/OFF and continuous radiator intensity adjustment with remote control
- Weight: 82 kg
- Dimensions: (L x W x H) 175 x 58 x 105 cm

Maximum user weight: 120 kg



Colour: black

## ARTIFICIAL LEATHER

Artificial leather has many advantages. It is water-repellent, lightfast, attractive, insensitive to dirt and can be cleaned easily. Furthermore, it is extremely durable and solid. Infraworld uses only high-quality materials and has orientated its choice of suppliers towards the high quality criteria of the German automotive industry and medical technology.







# Accessories

## HEALTH AND WELL-BEING WITH EVERYTHING NEEDED.

As a full-range supplier with a wide range of accessories, Infraworld makes it easy for you to configure your sauna or infrared cabin according to your individual wishes.

The spectrum ranges from small accessories such as buckets, scoops, sandglasses and sauna oils to different types of LED coloured light, infrared radiators and surface heating systems, controls for sauna and infrared as well as different sauna heaters. Everything is repeatedly tested and first-class quality.

Be inspired by the product diversity and choose the appropriate additional equipment that makes the precious time in your cabin as relaxing and restful as possible.



## CORROSION BY SALT?

Tests have shown that metal parts do not corrode in the sauna due to the unique method of salt evaporation.

## PATENT

Both systems are protected by patents.

**PATENTED**

# SOLE-THERME-PUR:

## The salt evaporator for the evaporator heater

This is a system, in which the special steel attachment is put onto the evaporator trough. The evaporator system of the sauna heater produces vapour, which rises through a high-grade steel tube into the ceramic evaporator pot. The large salt stones contained therein are constantly rinsed with vapour, enriching the air with salt, minerals and trace elements. The intensive salt content of the air corresponds to that found at the seaside, which is beneficial for the skin and airways.

## Sole-Therme Pur – The salt evaporator

### Attachment for your evaporator heater

The attachments are available immediately for the following evaporator heaters:

- Hotline Eco/Sg
- EOS Bi-O Filius
- EOS Bi-O Thermat
- EOS Bi-O Max
- Klafs Majus
- Hotline S4/S5
- Hotline S7/S8
- Hotline S10
- Herkules S25 Vapor

#### Consisting of:

#### Dimension:

Item no.: B6655-1 (evaporator pot red)  
 Item no.: B6655-2 (evaporator pot beige)  
 Item no.: B6631-1 (red), Item no.: B6631-2 (beige)  
 Item no.: B6653-1 (red), Item no.: B6653-2 (beige)  
 Item no.: B6658-1 (red), Item no.: B6658-2 (beige)  
 Item no.: B6662-1 (red), Item no.: B6662-2 (beige)  
 Item no.: B6696-1 (red), Item no.: B6696-2 (beige)  
 Item no.: B6657-1 (red), Item no.: B6657-2 (beige)  
 Item no.: B6697-1 (red), Item no.: B6697-2 (beige)  
 Item no.: B6682-1 (red), Item no.: B6682-2 (beige)  
 Special steel attachment, evaporator pot, 2 kg salt stones  
 Special steel attachment: Ø 200 mm, H: 110 mm  
 Evaporator pot: Ø 200 mm, H: 100 mm



### AquaTherm Item no.: B6649

Additional evaporator for infrared heat cabin, with integrated controls. Filling and vapour emission via a removable cover. Control for lack of water incl. protection from dry operation and signal buzzer for lack of water. Water storage tank of approx. 2 l in special steel. Connection cable included.

**Power:** 750 W - 230 V N AC 50 Hz.

**Dimensions (HWD):** 570 x 230 x 110 mm



### AquaTherm - Set Item no.: B6675-1

Evaporator AquaTherm with Sole-Therme Pur salt evaporator (item no. B6655-1). Red evaporator pot, 2 kg salt stones, wooden battens for corner assembly (wooden battens for wall assembly see price list).

**Later installation:** For any later installation in an existing infrared cabin you should discuss the possibilities with your specialised dealer.



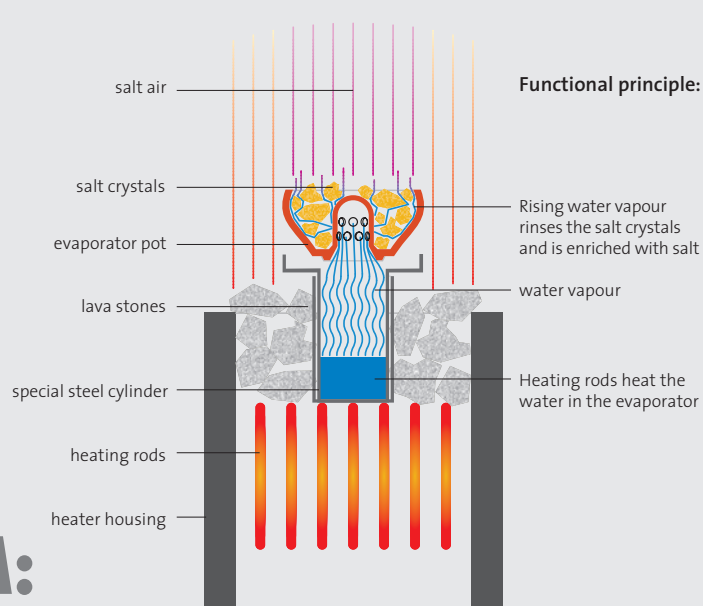
### AquaTherm - OS Set

Item no.: B6688

Details see AquaTherm – Set (item no. B6675-1) but without integrated controls.

**Only in combination with the Triocontrol control system (item no. B6713-Set).**





# SOLE-AQUA-PREMIUM:

## Additional equipment kit for all sauna heaters

A removable special steel cylinder is placed between the sauna stones and filled with approx. 1 litre of water. The water evaporates when heating up the sauna heater. The resulting water vapour rises through the openings in the evaporator pot, which contains salt stones. It is then enriched with salt when rinsing the salt stones and is evenly distributed in the sauna. The evaporator pot is made of high fired, untreated clay and is available in the colours red or beige.



### Sole-Aqua Premium

The additional equipment kit for all sauna heaters with removable water tank

Item no.: B6622-1 – evaporator pot red

Item no.: B6622-2 – evaporator pot beige

**Consisting of:** Insert made of special steel, special steel cylinder with big drip container, evaporator pot, 2 kg salt stones

**Dimension:** Insert made of special steel: Ø 100 mm, H: 150 mm  
Special steel cylinder: Ø 100 mm, Ø 200 mm, H: 200 mm  
Evaporator pot: Ø 200 mm, H: 100 mm



### Evaporator pots

Item no.: 700050 Evaporator pot red

Item no.: 700051 Evaporator pot beige

Evaporator pot made of high fired, untreated clay

**Dimension:** Ø 200 mm, H: 100 mm

### Salt stones Item no.: B6670

We only use pure natural salt stones of the first grade in table salt quality. These salt stones, coloured from orange to white and with a size of 4 - 6 cm, are ideally suited for the brine spa (Sole-Therme). Due to the rinsing of the salt stones with steam, it is enriched with minerals and trace elements contained in the salt, which our body can absorb via the skin and airways.

**Quantity:** 1 kg

### Salt peeling Item no.: S2250 – 250 g Item no.: S2283 – 1000 g

Finely ground, pink rock salt, without additives. The peeling salt gives valuable, natural trace elements back to the skin. Caked skin cells of the epidermis are removed fast and efficiently by a soft peeling. This makes the pores deep-down clean and the skin feels silky delicate and smoother. Suitable for all skin types; table salt quality.



## Herbal pillows

Item no.: S2275 8 mountain herbs

Item no.: S2275-1 Lavender

Item no.: S2275-2 Eucalyptus

Item no.: S2275-3 Camomile

Item no.: S2275-4 Thyme

Item no.: S2275-5 Swiss pine chips

Pillows with aromatic fragrances can have an especially beneficial effect on body and mind. Based on our high quality expectations we only use Austrian herbs from controlled organic farming. Simply put the herbal pillow onto the evaporator - to create a natural, aromatic fragrance, which will intensify the pleasant ambiance in the sauna or infrared cabin. The water vapour releases the contents of the herbs and Swiss pine chips, so that they can develop their beneficial effects. Gentle, relaxing, beneficial. Knead the herbal pillow for a short time, so it will give off a fresh herbal scent for many years.

Filling quantity: 20 g



## Sauna oil

Item no.: S2263-1 Silver fir needle

Item no.: S2263-2 Juniper-lemon

Item no.: S2263-3 Lemon-orange

Item no.: S2263-4 Eucalyptus

Item no.: S2263-5 Mandarin

Item no.: S2263-6 Swiss pine

Gain a special fragrance experience when pouring water on the sauna stones. Whether stimulating, refreshing or regenerating - calming, the respective type of sauna oil intensifies the desired effect.

Container size: 150 ml



## Fragrance set Active

Item no.: W4429

100 % natural essential oil. Fruity lemon oil, stimulating mountain pine oil or the refreshing effect of eucalyptus give pure zest for life.

Container size: 3 x 20 ml



## Fragrance set Relax

Item no.: W4430

100 % natural essential oil. The relaxing power of wild lavender, the calming properties of bay leaves and the harmonising effect of pure orange oil lead to inner calmness.

Container size: 3 x 20 ml



## Fragrance set Alpine

Item no.: W4456

100 % natural essential oil. The calming effect of spruce needles, the beneficial effect of Swiss pine on the respiratory tract and the cumulative variety of agents from Austrian Alpine herbs provide increased well-being.

Container size: 3 x 20 ml



## Aroma pot

Item no.: W4416

Placed above a radiator or sauna heater, water and fragrance evaporate quickly and lend the room the desired aroma.

**Material:** terracotta, watertight, incl. chain (L = 800 mm)

**Dimension:** Ø 140 mm



## Aroma bowl

Item no.: W4418

Placed above a radiator, water and fragrance evaporate quickly and lend the room the desired aroma.

**Material:** special steel

**Dimensions (WDH):** 112 x 56 x 30 mm





### Sauna set Exclusive 8-part

Item no.: S2284

This newly designed set includes elegant design, high-quality and an exquisite selection of essential fragrances.

**Consisting of:** Combined atmosphere measuring device with glass frame, hour glass Eco, scoop in special steel, bucket 5 l larch, plastic insert 5 l, 3 sauna oils: mandarin, silver fir needle and lemon-orange.



### Sauna set Unico 8-part

Item no.: S2305

The high-quality wood of these sauna sets form an interesting light-dark contrast. Gain a special fragrance experience during your sauna session with the natural sauna fragrances from Austria.

**Consisting of:** Combined thermo-/hygrometer station with aspen battens, sandglass Apart, scoop special steel Heavy, bucket 5 l in thermally modified spruce with wooden rings, plastic insert, 3 sauna oils 150 ml: Swiss pine, eucalyptus, juniper-lemon.



### Sauna set Lima

Item no.: S2340

**Consisting of:** Climate meter 100 mm, hour glass; scoop, bucket 3 l spruce, plastic insert;



### Sauna set Idealo

Item no.: S2341

**Consisting of:** Climate meter 100 mm, hour glass; scoop, bucket 5 l spruce, plastic insert; sauna oil Silver fir needle



### Sauna set special steel 4-part

Item no.: S2207

**Consisting of:** bucket 4.5 l in special steel with wooden handle, scoop in special steel with wooden handle, combined atmosphere measuring device with glass frame, hour glass.



### Sauna set special steel 2-part

Item no.: S2208

**Consisting of:** bucket 4.5 l in special steel with wooden handle, scoop in special steel with wooden handle.



### Infrared set Relax 8-part

Item no.: W4415

The infrared set RELAX will make the session in your infrared cabin even more comfortable and pleasant.

**Consisting of:** ergonomic backrest, seat cushion, peeling salt, back massage belt, 3 herbal pillows (camomile, 8 mountain herbs, lavender), thermometer for infrared cabins.



### Infrared set Relax 3-part

Item no.: W4403

**Consisting of:** ergonomic backrest, seat cushion, thermometer for infrared cabins.



### Bucket 3 l spruce with plastic insert

Item no.: S2227

Natural spruce, bottom in plywood, inside with 3 l plastic insert, 2 galvanised band iron hoops.



### Bucket 5 l spruce with plastic insert

Item no.: S2226

Natural spruce, bottom in plywood, inside with 5 l plastic insert, 2 galvanised band iron hoops.



### Bucket 5 l thermally modified spruce

Item no.: S2306

A special heat treatment lends the spruce a noble, light brown appearance. Inside with 5 l plastic insert, outside polished, finished with 2 willow rings in aspen.



### Bucket special steel

Item no.: S2209

Bucket in special steel 4,5 l with wooden handle.



### Bucket special steel

Item no.: S2219

Bucket in special steel 4,5 l with wooden handle.



### Brush set

Item no.: M5503

Wood with natural bristles and twine.



### Scoop

Item no.: S2241

natural poplar

Length: 400 mm



### Scoop special steel

Item no.: S2210

in special steel

Length: 390 mm



### Scoop special steel Heavy

Item no.: S2309

in special steel, with massive handle in Canadian cedar.

Length: 420 mm



### Hour glass 15 min.

Item no.: S2246

Duration: 15 min.;  
glass cylinder with sand.

Dimension: 290 x 50 x 29 mm



### Hour glass 30 min.

Item no.: S2248

Duration: 30 min.;  
glass cylinder with sand.

Dimension: 290 x 50 x 29 mm



### Hour glass Eco

Item no.: S2245

in beech wood,  
with white sand.

Duration: 15 min.

Dimension: 285 x 50 x 34 mm



### Hour glass Apart

Item no.: S2247

in aspen wood,  
with red sand.

Duration: 15 min.

Dimension: 285 x 69 x 35 mm





### Climate meter with glass and wooden frame in spruce

Item no.: S2217

Metal case, fitted into satinated safety glass.

Measuring devices:  $\varnothing$  100 mm

Scale range:  
Thermometer 20 – 120 °C;  
Hygrometer 0 – 100 % rel. hum.  
Dimension: 175 x 130 mm



### Combined atmosphere measuring device with glass and wooden frame in spruce

Item no.: S2218

Metal case, fitted into satinated safety glass.

Measuring devices:  $\varnothing$  100 mm

Scale range:  
Thermometer 0 – 120 °C;  
Hygrometer 0 – 100 % rel. hum.  
Dimension: 175 x 245 mm



### Climate meter with glass and wooden frame in cedar

Item no.: S2286

Metal case, fitted into satinated safety glass.

Measuring devices:  $\varnothing$  100 mm

Scale range:  
Thermometer 20 – 120 °C;  
Hygrometer 0 – 100 % rel. hum.  
Dimension: 175 x 130 mm



### Combined atmosphere measuring device with glass and wooden frame in cedar

Item no.: S2287

Metal case, fitted into satinated safety glass.

Measuring devices:  $\varnothing$  100 mm

Scale range:  
Thermometer 0 – 120 °C;  
Hygrometer 0 – 100 % rel. hum.  
Dimension: 175 x 245 mm



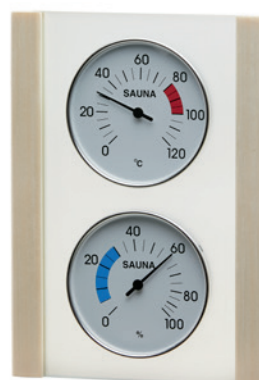
### Climate meter with glass and wooden frame in aspen

Item no.: S2344

Metal case, fitted into satinated safety glass.

Measuring devices:  $\varnothing$  100 mm

Scale range:  
Thermometer 20 – 120 °C;  
Hygrometer 0 – 100 % rel. hum.  
Dimension: 175 x 130 mm



### Combined atmosphere measuring device with glass and wooden frame in aspen

Item no.: S2345

Metal case, fitted into satinated safety glass.

Measuring devices:  $\varnothing$  100 mm

Scale range:  
Thermometer 0 – 120 °C;  
Hygrometer 0 – 100 % rel. hum.  
Dimension: 175 x 245 mm



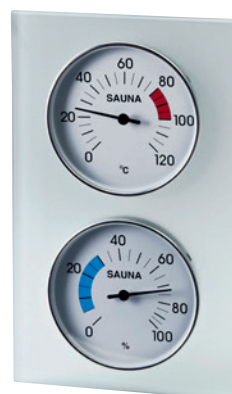
### Climate meter with glass frame

Item no.: S2288

Metal case, fitted into satinated safety glass.

Measuring devices:  $\varnothing$  100 mm

Scale range:  
Thermometer 20 – 120 °C;  
Hygrometer 0 – 100 % rel. hum.  
Dimension: 145 x 130 mm



### Combined atmosphere measuring device with glass frame

Item no.: S2289

Metal case, fitted into satinated safety glass.

Measuring devices:  $\varnothing$  100 mm

Scale range:  
Thermometer 0 – 120 °C;  
Hygrometer 0 – 100 % rel. hum.  
Dimension: 145 x 245 mm

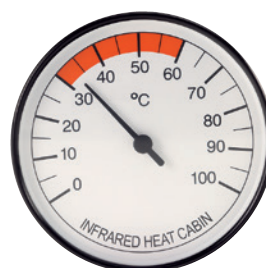


### Climate meter

Item no.: S2212

Metal case:  $\varnothing$  100 mm

Scale range:  
Thermometer 20 – 120 °C;  
Hygrometer 0 – 100 % rel. hum.



### Thermometer for infrared cabins

Item no.: W4402

Metal case:  $\varnothing$  100 mm  
Scale range: 0 – 100 °C



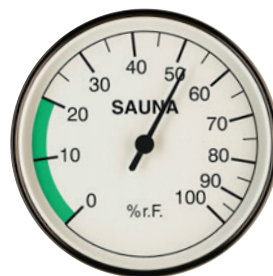


### Thermometer

Item no.: S2214

Metal case:  $\varnothing$  100 mm

Scale range: 0 – 120 °C



### Hygrometer

Item no.: S2216

Metal case:  $\varnothing$  100 mm

Scale range: 0 - 100 % rel. hum.



### Headrest Standard

Item no.: B6613

Type of wood: aspen

Dimension: 450 x 80 x 300 mm



### Headrest Smart

Item no.: B6617

Simple shape with recessed battens in the side panels distinguish this headrest.

Type of wood for battens: aspen

Dimension: 420 x 70 x 300 cm



### Headrest Exklusiv

Item no.: B6614

2-way use, in horizontal or vertical position to lean on.

Type of wood: aspen

Dimension: 450 x 90 x 350 mm



### Headrest Quality

Item no.: B6694

Type of wood: aspen

Dimension: 450 x 115 x 330 mm



### Headrest Soft

Item no.: B6695

The ergonomically adapted shape of this headrest relieves your body in the neck and shoulder area. The lying comfort is additionally enhanced by a soft, comfortable padding.

Padding: Antibacterial artificial leather, beige

Type of wood: aspen

Dimension: 455 x 115 x 325 mm



### Headrest Forma

Item no.: B6632

Soft padding provides relaxing lying comfort in the sauna. Head and neck are additionally supported by the curvature. The antibacterial artificial leather is sweat resistant and easy to clean. A sewn-on anti-skid mat on the lower side prevents the head rest from slipping.

Colour: beige

Dimension: 480 x 100 x 260 cm



### Half round bolster

Item no.: S2314

The pillow equipped with a sewn-on anti-skid mat on the lower side can be put under the neck or the knees to provide good relaxation in the sauna. The cover is made of antibacterial synthetic leather and is resistant to sweat and saliva.

Dimension: 450 x 200 x 115 mm

Colour: beige



### Ergonomic backrest

Item no.: W4408

Type of wood: poplar

Dimension: 520 x 400 x 70 mm



# BENCH COVERS FOR SAUNA AND INFRARED CABINS

With these comfortable bench covers, you can enjoy your time in the sauna even more. The cover is made of an antibacterial material that is sweat-resistant, lightfast and easy to clean. The cover can be folded twice, have a zipper and a sewn-on anti-skid mat on the lower side, depending on the model. 2-way foldable.

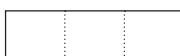
## Bench covers for saunas

Item no.: S2318

2-way foldable

Dimensions (LWH): 1950 x 550 x 40 mm

Colour: beige



## Custom made bench covers

Item no.: S2318-Sonder

We can manufacture rectangular-shaped bench covers for you with a thickness of 40 mm.

Colour: beige

## Bench cover for infrared cabin

Item no.: Dimension LWH:

Suitable for infrared cabin (item no.)

S2323 970 x 460 x 30 mm



390323, 390325, 390310

S2315 1170 x 460 x 30 mm



390322, 390327

S2321 1170 x 460 x 30 mm



390154, 390324, 390321, 390326, 390311, 390150, 390148

S2316 1230 x 460 x 30 mm



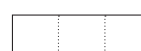
390109, 390103, 390116, 390115

S2317 1230 x 460 x 30 mm



390175, 390126, 390176

S2322 1810 x 540 x 30 mm



390164, 390165, 390166, 390167

The foldable bench cover is made of a hard-wearing material, which has been well proved in the medical sector. The antibacterial cover is sweat resistant and easy to clean. Additionally, the upholstery is equipped with a practical zip and an anti-skid mat on the lower side.

Colour: beige



## Seat cover

Item no.: S2278

This cover, made of high-quality antibacterial synthetic leather, provides a comfortable seat in the cabin.

Dimensions (LWH): 450 x 450 x 30 mm

Colour: beige





## Ventilation slide

Item no.: B3605

Type of wood: spruce

Dimension: 420 x 180 mm



## Ventilation disc

Item no.: B3427

Wooden disc with ventilation holes and a metal plate behind. Adjust the amount of air by turning the metal knob.

Type of wood: aspen

Dimension: Ø 120 mm



## Sauna stool

Item no.: B3413

Sauna stool in premium design, seating surface in aspen, feet in spruce.

Dimensions (HWD):  
450 x 600 x 420 mm

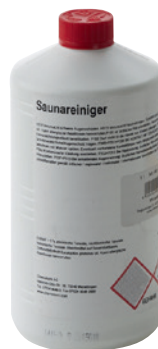


## Sauna cleaner

Item no.: S2277

Special cleaner for sauna and infrared cabins of wood. Cleans without any residues or discolorations and without roughening the wood. At the same time the treated surface is disinfected. Does not contain alcohol and dries independently.

Container size: 1 l



## Storage shelf Design 150\*

Item no.: S2237-2 linden

Storage shelf for glasses, iPod, MP3 player

Dimensions (HWD):  
46 x 150 x 80 mm

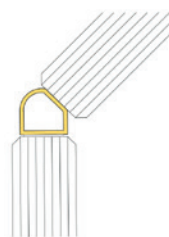


\* Delivery without display material

### SEAL PROFILE:



### CORNER APPLICATION:

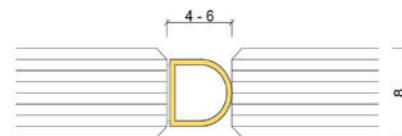


## Self-adhesive silicone seals

Item no.:	Dimensions	Lengths / PU
A1170	6 x 6 mm	100 m
A1171	4 x 4 mm	100 m

One-sided self-adhesive silicone seals for saunas and infrared cabins. Acrylic adhesive with masking tape, permanently durable on glass and metal, temperature range -40 °C to +120 °C, hollow profile, suitable for 6, 8 and 10 mm glass. Available as custom-cut meters or in a package of 100 meters.

### SYSTEM SECTION:



## Floor mat

Item no.: A1155-43 (Width = 43 cm)

Item no.: A1155 (Width = 61 cm)

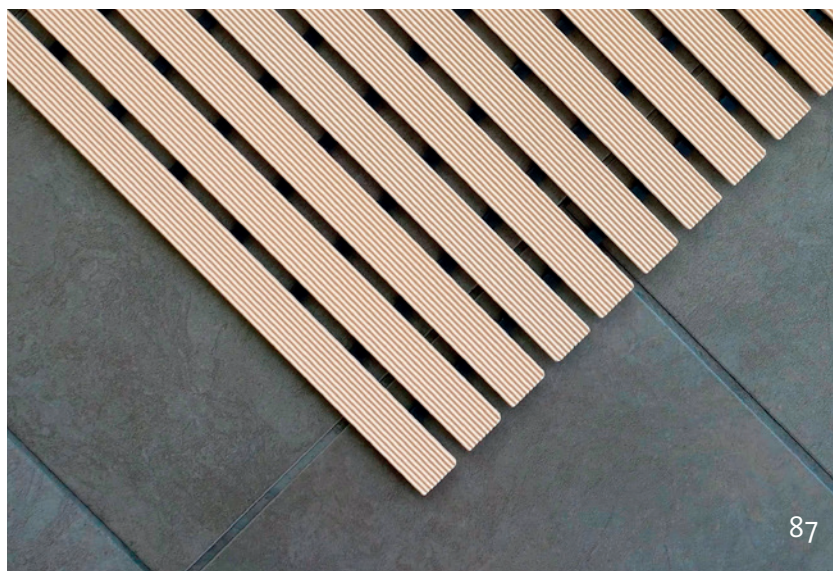
The floor mat is perfect as a non-slip and hygienic surface for saunas, swimming pools, changing rooms and showers.

**Material:** Upper side (W = 28 mm) made of rigid PVC, bottom profile made of non-slip soft PVC, total height: 8 mm, temperature resistant from -5 °C to +60 °C.

**Colour:** beige

**Supplied as roll material:** Length = 10 m

**Customization:** Cuts can be made only in the transverse direction and between the bars.





### Door hinge

Item no.: B3306-Co4

for glass doors of 6 mm

Dimensions (W x H): 72 x 50 mm

Surface: chrome



### Door hinge

Item no.: B3306A-Co4

for glass doors of 6 or 8 mm

Dimensions (W x H): 72 x 80 mm

Surface: chrome



### Door hinge

Item no.: B3308-Co4

for glass doors of 6 or 8 mm

Dimensions (W x H): 60 x 70 mm

Surface: chrome



### Door hinge black

Item no.: B3308-So2

for glass doors of 6 or 8 mm

Dimensions (W x H): 60 x 70 mm

Surface: black matt



### Door hinge

Item no.: B3308A-Co4

for glass doors of 6 or 8 mm

Dimensions (W x H): 60 x 80 mm

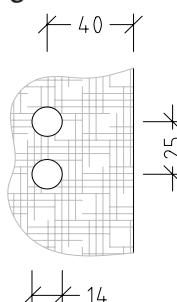
Surface: chrome



### Sketch of drill holes for door hinges

Item no.:

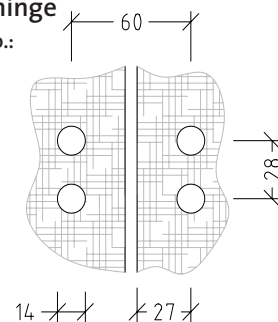
B3306,  
B3306A,  
B3307,  
B3308,  
B3308A



### Sketch of drill holes for double door hinge

Item no.:

B3305



### Door hinge

Item no.: B3307-Co4

for glass doors of 6 or 8 mm

Dimensions (W x H): 65 x 60 mm

Surface: chrome



### Double door hinge

Item no.: B3305-Co4

Rounded double door hinge for glass-glass, opening angle 180°, for glass doors of 6 or 8 mm

Dimensions (W x H): 92 x 82 mm

Surface: chrome



### Double door hinge black

Item no.: B3305-So2

Rounded double door hinge for glass-glass, opening angle 180°, for glass doors of 6 or 8 mm

Dimensions (W x H): 92 x 82 mm

Surface: black matt







## Commercial door hinge

Item no.: B3324

Angular frame hinge in high-quality aluminium, especially suitable for commercial use. For glass doors of 8 or 10 mm.

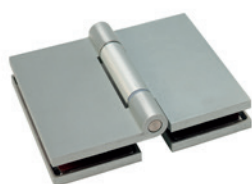
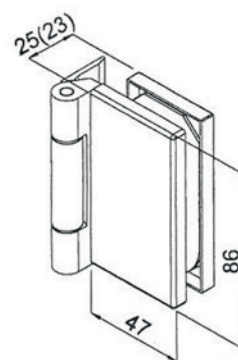
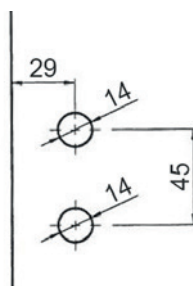
Dimension (W x H): 61 x 86 mm

Surface: stainless steel look



## Sketch of drill holes for door hinge

Item no.: B3324



## Double door hinge for commercial use

Item no.: B3303

Angular double door hinge in high-quality aluminium, for glass/glass installations. Suitable for private and commercial use with a thickness of the glass doors of 8 or 10 mm.

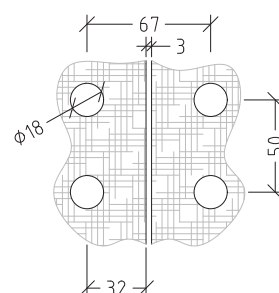
Opening range: 180° - for straight construction

Dimension (W x H): 117 x 100 mm

Surface: chrome



## Sketch of drill holes: B3303



## Double door hinges for commercial use

Item no.: B3325 - chrome

Item no.: B3325-S - black

Angular double door hinge in high-quality aluminium, for glass/glass installations. Suitable for private and commercial use with a thickness of the glass doors of 8 or 10 mm.

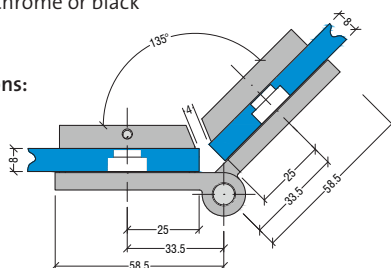
Opening range: 135° - for saunas with corner access

Dimension (W x H): 117 x 100 mm

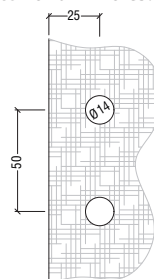
Surface: chrome or black



Dimensions:

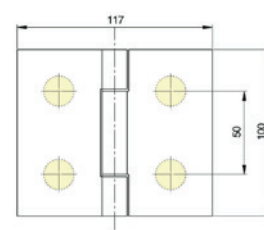


## Sketch of drill holes: B3325



Dimensions:

B3303, B3325, B3325-S



## Door handle stainless steel, square

Item no.: B3323

High-quality door handle in stainless steel and square design for sauna doors.

Material: stainless steel

Dimensions: l = 300 mm, s = 25 mm



## Door handle stainless steel, round

Item no.: B3322

High-quality door handle in stainless steel and round design for sauna doors.

Material: stainless steel

Dimension: l = 300 mm, Ø: 30 mm



### Door handle set stainless steel, round

Item no.: B3302

High-quality door handle in stainless steel and round design for sauna doors.

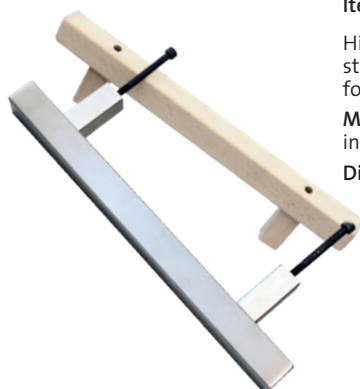
**Material:** outside stainless steel, inside beech

**Dimension:**  
l = 300 mm, Ø: 30 mm



### Sketch of drill holes for door handles

Item no.: B3302, B3321,  
B3321-S, B3322, B3323



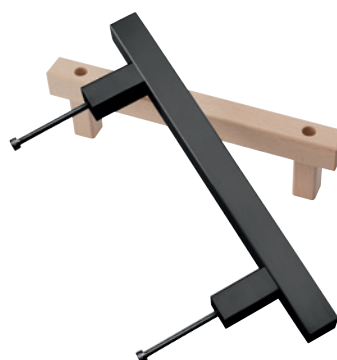
### Door handle set stainless steel, square

Item no.: B3321

High-quality door handle in stainless steel and square design for sauna doors.

**Material:** outside stainless steel, inside beech

**Dimension:** l = 300 mm, s = 25 mm



### Door handle set stainless steel, square, black

Item no.: B3321-S

High-quality door handle in stainless steel and square design for sauna doors.

**Material:** Stainless steel black matt, inside beech

**Dimension:** l = 300 mm, s = 25 mm



### Door knob set

Item no.: B3304-Co4

**Consisting of:**  
2 door knobs Ø 45 mm,  
1 grub screw l = 30 mm,  
2 shims made of hard plastic,  
Ø 16 mm

**Surface:** chrome



### Door knob set

Item no.: B3309-Go1

**Consisting of:**  
2 door knobs Ø 45 mm,  
1 grub screw l = 30 mm,  
2 shims made of hard plastic,  
Ø 16 mm

**Surface:** black



### Door magnets

Item no.: B3310d

Ø 15 mm; length 8 mm; 95 N

Item no.: B3317

Ø 15 mm; length 8 mm; 150 N

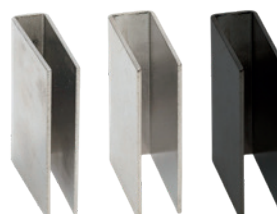


### Door magnet 90°

Item no.: B3314

Magnetic force 95 N

**Dimensions (HWD):**  
25 x 35 x 29 mm



### Adhesion sheets

Item no.: B3311

U-shaped adhesion sheet for glass door of 6 mm

Item no.: B3312

U-shaped adhesion sheet for glass door of 8 mm

Item no.: B3318

U-shaped adhesion sheet for glass door of 10 mm

Item no.: B3312-S

U-shaped adhesion sheet for glass door of 8 mm, black matt

Item no.: B3318-S

U-shaped adhesion sheet for glass door of 10 mm, black matt



### Sleeve for door magnet

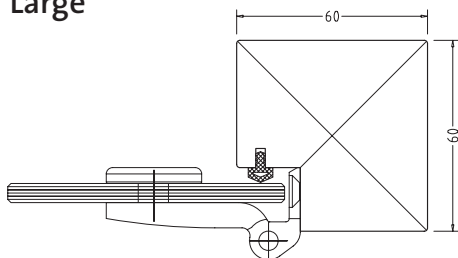
Item no.: B3319

Plastic sleeve for  
Item no.: B3310d and B3317

**Thread:** Ø 10 mm; l = 10 mm



## Sketch Basis 2 Exklusiv 1 / 2 / 3 Large



### Sauna door - Basis 2

Glass door 6 mm toughened safety glass, frame **with sill** in spruce, two door hinges, silicone seal, door handle inside/outside in beech, door magnet with U-shaped adhesion sheet, revolving door - with hinges right/left possible.

Item no.:	W x H glass door	Colour	W x H wooden frame
B3356	625 x 1844 mm	clear	715 x 1934 mm
B3357	625 x 1844 mm	bronze	715 x 1934 mm



### Sauna door – Exklusiv and Large

Glass door 8 mm toughened safety glass, frame **without sill** in spruce, two or three door hinges, silicone seal, door handle inside beech and outside stainless steel, door magnet with U-shaped adhesion sheet.

Item no.:	Type	hinges	W x H glass door	colour	W x H wooden frame
B3338	Exklusiv 1	right	625 x 1844 mm	clear	715 x 1897 mm
B3415	Exklusiv 2	right	625 x 1844 mm	clear	715 x 1897 mm
B3415-left	Exklusiv 2	left	625 x 1844 mm	clear	715 x 1897 mm
B3339	Exklusiv 3	right	625 x 1844 mm	bronze	715 x 1897 mm
B3339-left	Exklusiv 3	left	625 x 1844 mm	bronze	715 x 1897 mm
B3416	Large	right	625 x 1920 mm	clear	715 x 1978 mm
B3416-left	Large	left	625 x 1920 mm	clear	715 x 1973 mm



Exklusiv 1



Exklusiv 2



Exklusiv 3



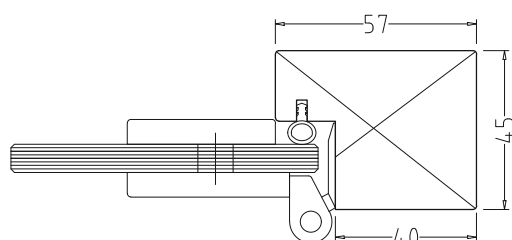
Large



### Sauna door – commercial

Glass door 8 mm toughened safety glass, frame **without sill** in spruce, two commercial door hinges not preassembled -therefore hinges right or left possible, silicone seal, door handle inside beech and outside stainless steel, door magnet with U-shaped adhesion sheet.

Item no.:	W x H glass door	Colour	W x H wooden frame
B3412	830 x 2000 mm	clear	920 x 2060 mm



## COLOURED LIGHT

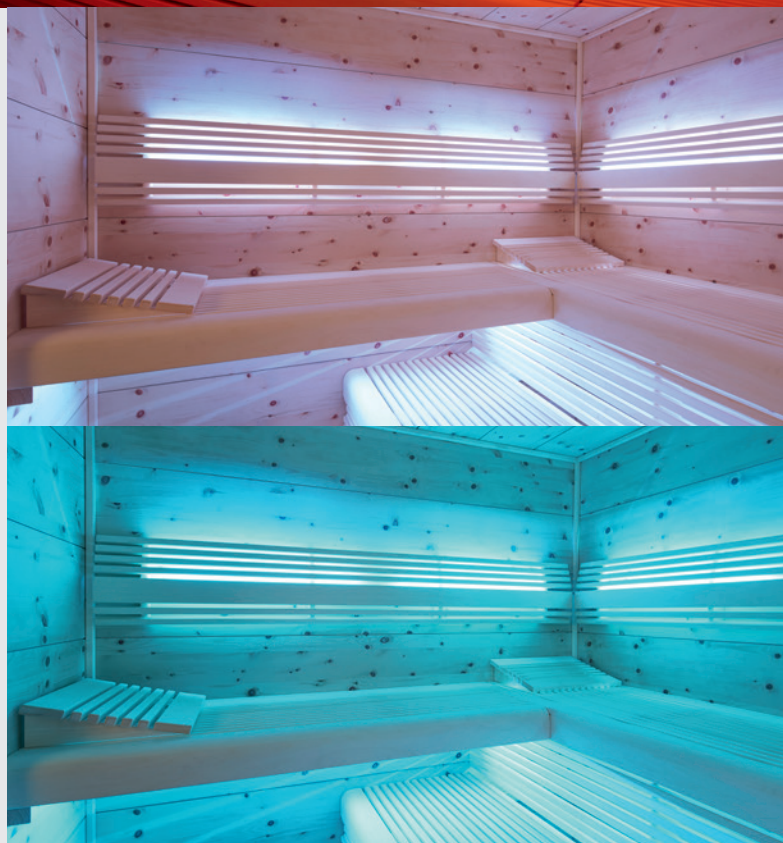
Colours have an important influence on people's moods. They can motivate, stimulate or calm, every colour possesses certain characteristics. Choose from the colours red, yellow, green, blue and white, and influence your mood positively.

**RED:** the epitome of passion, fire and power, gives you new vital energy and activity

**YELLOW:** the colour of the sun, brings new impulses and motion in your life

**GREEN:** the basic colour of nature, re-balances your condition

**BLUE:** the colour of the sky and the sea, has a calming and relaxing effect



### LED-light Sphera set

Sphera 1 Item no.: W4412 Sphera 2 Item no.: W4413

This LED-light system, which is discreetly placed behind the backrests or under the bench, creates a relaxing feel-good atmosphere in your sauna.

- for infrared and sauna cabins up to 90 °C
- luminosity dimmable
- gentle change of colours
- also suitable for use in damp rooms
- automatic or individual colour change
- remote control

Colours: 7 colours

Sphera 1 consisting of: 2 tubes, power pack, remote control, controller

Sphera 2 consisting of: 4 tubes, power pack, remote control, controller

Dimension / tube: 25 x 750 mm

### LED-light Sphera - elements

Item no.: W4457-M LED tube (l = 75 cm) - 2 connections, supports

Item no.: W4457-E LED tube (l = 75 cm) - end part, supports

Item no.: W4458-M LED tube (l = 50 cm) - 2 connections, supports

Item no.: W4458-E LED tube (l = 50 cm) - end part, supports

Item no.: W4459 Connection kit: remote control, power pack, controller, connection cable, suitable for max. 5 tubes

Item no.: W4411 Connection kit: remote control, power pack, controller, connection cable, suitable for max. 8 tubes (4 + 4 connected in parallel)

Item no.: W4414-60 extension cable for LED tubes, l = 60 cm

Item no.: W4414-100 extension cable for LED tubes, l = 100 cm





## Sion 1

Item no.	Item	Type of wood	Assembly type
S2291A	Sion 1A	alder	assembly to ceiling
S2291B	Sion 1B	alder	recessed

Particularly intensive LED coloured light with homogenous illuminating surface.

- for infrared and sauna cabins
- up to a cabin surface of 4 m<sup>2</sup>
- luminosity dimmable
- gentle change of colours
- automatic or individual colour change
- easy ceiling or wall installation
- modern, high-quality wireless remote control with touch function

Colours: 7 colours

Consisting of: LED lamp, power pack, LED controller, remote control

Dimensions (HWD): 240 x 240 x 38 mm  
(visible frame height of series B 6 mm)

## Sion 2

Item no.	Item	Type of wood	Assembly type
S2320A	Sion 2A	linden	assembly to ceiling
S2292A	Sion 2A	alder	assembly to ceiling
S2320B	Sion 2B	linden	recessed
S2292B	Sion 2B	alder	recessed

- up to a cabin surface of 8 m<sup>2</sup>

Dimensions (HWD): 324 x 324 x 38 mm  
(visible frame height of series B 6 mm)

For more technical data and descriptions please refer to Sion 1.



Modell Sion B

## Sion 3

Item no.	Item	Type of wood	Assembly type
S2293A	Sion 3A	linden	assembly to ceiling
S2299A	Sion 3A	alder	assembly to ceiling
S2293B	Sion 3B	linden	recessed
S2299B	Sion 3B	alder	recessed

- up to a cabin surface of 9 m<sup>2</sup>

Dimensions (HWD): 240 x 524 x 38 mm  
(visible frame height of series B 6 mm)

For more technical data and descriptions please refer to Sion 1.



## Sion 4

Item no.	Item	Type of wood	Assembly type
S2297A	Sion 4A	alder	assembly to ceiling
S2297B	Sion 4B	alder	recessed

- up to a cabin surface of 6 m<sup>2</sup>

Dimensions (HWD): 320 x 240 x 38 mm  
(visible frame height of series B 6 mm)

For more technical data and descriptions please refer to Sion 1.



## Grado

Item no.: S2298

Intensive LED coloured light with homogeneous illuminating surface.

- for infrared and sauna cabins
- up to a cabin surface of 3 m<sup>2</sup>
- luminosity dimmable
- gentle change of colours
- up to 110° C
- automatic or individual colour change

Dimensions (HWD): 200 x 200 x 38 mm

Type of wood: alder





### Wooden lamp Moris

Item no.: S2313

The new sauna lamp Moris creates a cosy, harmonious atmosphere by the indirect lighting of warm shades of wood. The screen is made of noble maple veneer and lit from the back with the LED lamp Helios.

- for infrared cabins and saunas
- up to 120 °C
- type of wood: maple
- wall or corner assembly possible
- incl. LED lamp Alma
- the lamp is switched on by the sauna controls
- silicone cable 3 x 0.75 mm<sup>2</sup>, L = 4 m
- connection 230 V, IP54, power: 4 Watt

Dimensions (HWD): 227 x 145 x 84 mm



### LED lamp Alma

Item no.: S2350

The new sauna lamp Helios consists of a high-performance LED module with low energy consumption and a glass dome (ø 93 mm, H = 22 mm) providing protection against moisture. Mounted to a small wooden board, the high power LED is connected to 230 V not requiring a transformer.

- for infrared cabins and saunas
- up to 120 °C
- wall or corner assembly possible
- the lamp is switched on by the sauna controls
- silicone cable 3 x 0.75 mm<sup>2</sup>, L = 4 m
- connection 230 V, IP54, power: 4 Watt

Dimensions (HWD): 53 x 105 x 95 mm



### Wall and ceiling lamp Norma

Item no.: S2264

suitable for saunas, IP54, E27, max. 40 Watt, **without light bulb**, (possible light bulbs: halogen or oven lamp)

**base:** cast aluminium, white

**Pressed glass:** matt

**Dimensions (HWD):** 213 x 108 x 90 mm



### Wall and ceiling lamp Rondo

Item no.: S2290

Suitable for sauna, IP54, E27, max. 40 Watt, **without light bulb**, (possible light bulbs: halogen or oven lamp)

**Socket:** ceramic, white

**Glass cylinder:** transparent

**Dimension:** Ø 110 x 135 mm





### Wooden screen Classic

Item no.: S2259

with veneer lamellae and spruce

**Dimensions (HWD):**  
270 x 205 x 160 mm



### Wooden corner screen

Item no.: S2257

in plywood

**Dimensions (HWD):**  
340 x 230 x 230 mm

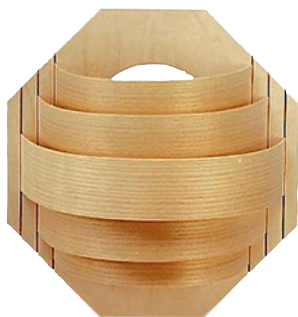


### Wooden screen Standard

Item no.: S2256

with veneer lamellae and plywood.

**Dimensions (HWD):**  
300 x 280 x 165 mm



### Salt crystal lamp

Item no.: S2270

The natural pink salt stones lend your sauna a gentle, warm light. Additionally the air is enriched with negative ions.

**Consisting of:** wooden structure with wooden rods in the front, glass pane 4 mm clear glass, sand-blasted, wet room lamp Norma (without illuminant), approx. 4 kg salt stones

**Dimensions (HWD):**  
350 x 315 x 225 mm



### Corner screen Design linden

Item no.: S2280

High-quality screens in sandblasted toughened safety glass with wooden frame in linden.

**Dimensions (HWD):**  
310 x 318 x 25 mm



### Corner screen Design linden mini

Item no.: S2281

**Dimensions (HWD):**  
200 x 318 x 25 mm



### Corner screen Design spruce

Item no.: S2260

High-quality screen in sandblasted toughened safety glass with wooden frame in spruce.

**Dimensions (HWD):**  
310 x 318 x 25 mm



## Audio system with Bluetooth

Item no.: W4455

This audio system allows you to transfer music from external music sources like MP3 player, iPod, Smartphone etc. via a speaker into the sauna or infrared cabin.

ON/OFF and volume regulation are carried out by remote control. The device is put onto the roof or under the bench. It is connected directly to the device via a jack plug or via Bluetooth.

- socket for loudspeakers, AUX input RCA-type or jack
- remote control (ON/OFF, volume +/-), power pack, jack plug cable
- storage shelf Design 150 in linden

Dimensions (HWD) device: 40 x 80 x 93 mm



## Speaker Slim

Item no.: W4454

Very flat loudspeaker suitable for assembly onto boards, back panels, roofs, glass panes, etc. The sauna or infrared cabin acts as a resonator and music is transmitted into the interior of the cabin.

Rated power/Music power rating: 25 W

Impedance: 8  $\Omega$

Voice coils- $\varnothing$ : 32,5 mm

Speaker cable: 4 m



## Loudspeakers for sauna

Item no.: S2242

1 pair of double-way loudspeakers suitable for saunas and infrared cabins, 30 Watt, temperature resistant: up to 110 °C, UV resistant, white

Dimension:  $\varnothing$  153 x 77 mm

Installation depth: 55 mm



## Wooden frame for sauna loudspeakers

Item no.: W4428

2 wooden frames in alder or linden, for an easy assembly of the loudspeakers (item no.: S2242).

Dimensions (LWH) = 200 x 200 x 70 mm



## Foot warmer mat

Item no.: A5039

Electrically heated foot warmer mat for infrared cabins: comfortable, constant heat emission across the entire surface. Depending on the substructure (wood, concrete), the maximum surface temperature reaches 30 - 35 °C with an ambient temperature of 20 °C. Connecting cable with Europlug approx. 1.8 m. Waterproof, wear resistant and wipeable material. High level of safety thanks to the flexible surface heating element without wires. 230 V~, 70 W, CE, IP67

Dimension: 420 x 650 mm

## Connection kit for foot warmer mat

Item no.: A5038

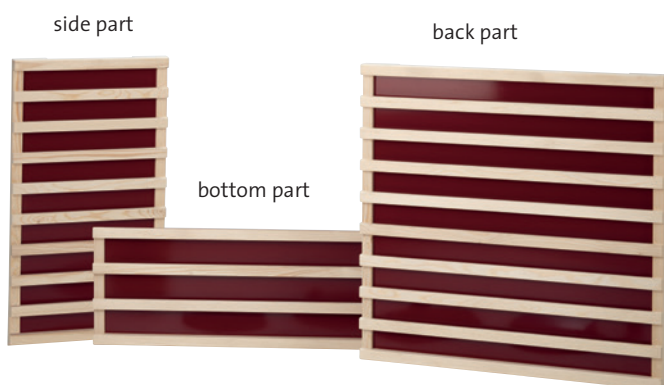
Cable with distributing plug for the connection of the infrared cabin surface heating under the bench.





# INFRARED SURFACE HEATING FOR SAUNAS

Our surface heating system allows the simultaneous use of infrared elements and sauna heater. The elements are manufactured in cassette construction and are completely enclosed. Easy assembly and use without limits underline the quality of this product. The elements can be adjusted with the sauna controls C1, C3 and T3 or with our digital control set Infracontrol "plug & play".



## Single elements

Wooden frame of spruce or aspen, colour of surface heating red, 230 V

Item no.:	Wood	Description	W x H x D (incl. wooden frame)	Techn. data
B3365	spruce	side part	450 x 820 x 50 mm	230 Watt
B3366	spruce	back part	850 x 820 x 50 mm	460 Watt
B3367	spruce	bottom part	925 x 330 x 50 mm	180 Watt
B3332	aspen	side part	450 x 820 x 50 mm	230 Watt
B3330	aspen	back part	650 x 820 x 50 mm	350 Watt
B3333	aspen	back part	850 x 820 x 50 mm	460 Watt
B3345	aspen	bottom part	650 x 330 x 50 mm	125 Watt
B3346	aspen	bottom part	850 x 330 x 50 mm	170 Watt
B3335	aspen	bottom part	1120 x 330 x 50 mm	220 Watt

Colour:  red

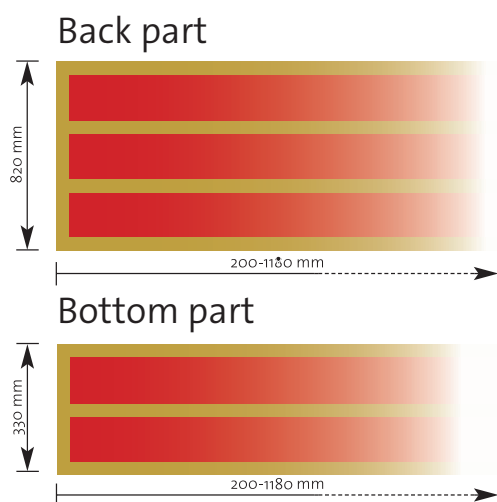


## Single elements

Wooden frame of aspen, colour of the surface heating anthracite, 230 V

B3460	aspen	side part	450 x 820 x 50 mm	230 Watt
B3461	aspen	back part	650 x 820 x 50 mm	350 Watt
B3462	aspen	back part	850 x 820 x 50 mm	460 Watt
B3463	aspen	bottom part	650 x 330 x 50 mm	125 Watt

Colour:  anthracite



## Custom-made

Item no.: Types of wood

B3361	spruce
B3373	aspen

Decide yourself the dimension, colour of your heating panels and the type of wood. Please take into account that it has to be based from a given height for surface radiators (see sketch). The width can vary between 200 and 1180 mm. The dimensions include the wooden frame. The elements have a power of 630 or 730 Watt/m<sup>2</sup>. A total power of 3000 Watt should not be exceeded; otherwise the panels would have to be connected to a power circuit breaker.

Description	W x H x D (incl. wooden frame)	Techn. data
back part	up to 1180 x 820 x 50 mm	approx. 730 Watt/m <sup>2</sup>
bottom part	up to 1180 x 330 x 50 mm	approx. 630 Watt/m <sup>2</sup>

range of colours

 red  anthracite

# VITALLIGHT-IPX4 INFRARED RADIATOR

This radiator covers the full ABC infrared spectrum.  
This **full spectrum** heater of **protection class IPX4** in assembled form is **protected against splashing** water from all directions and thus meets the applicable EN standards for sauna and infrared cabins.

The infrared radiator rod is made of shock resistant special glass.  
The electrical connection is outside the housing.  
The reflector of highly polished special steel has particular radiating qualities and the velvet flocked grille protects from burns in case of contact.



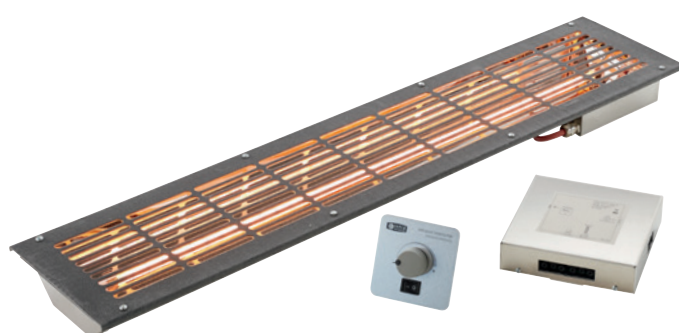
## VITALLight-IPX4 infrared radiator

Item no.:	Power	Cover grille	Installation type
A6o82	500 W	red	straight
A6o84	500 W	red	corner
A6o83	500 W	anthracite	straight
A6o85	500 W	anthracite	corner

- for infrared cabins and saunas
- installation possible in the wall element or corner
- connector with silicone cable 3 x 1.5 mm<sup>2</sup>, l = 3 m
- connection 230 V, IPX4

Installation dimensions straight HWD: 770 x 150 x 55 mm

Installation dimensions corner HWD: 770 x 150 x 80 mm

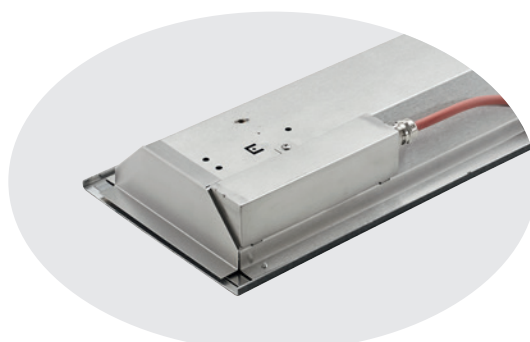


## VITALLight-IPX4 infrared radiator set Easy Control

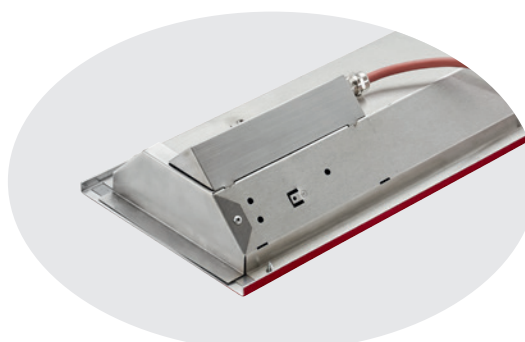
Item no.:	Power	Cover grille	Installation type
B3445	500 W	red	straight
B3446	500 W	red	corner
B3447	500 W	anthracite	straight
B3448	500 W	anthracite	corner

**Consisting of:**  
1 VITALLight-IPX4 infrared radiator 500 W, controls Easy Control-Sauna (Item no.: B6676), connection cable 4 m with mains plug.

Suitable for installation next to a radiator in the sauna.  
Temperature resistant up to 120° C, intensity control from 100 % - 40 %, working period 30 min Installation possible in the wall element or corner



Electrical connection straight installation



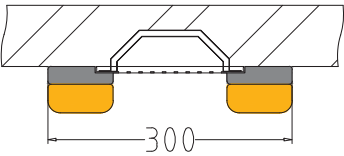
Electrical connection corner installation



### Back padding

A pair of high-quality back padding of antibacterial synthetic leather with assembly board 22 mm.  
 Colour: beige

Item no.:	Suitable for	Dimensions HWD
S2271	VITAllight-IPX4 infrared radiator	820 x 80 x 57 mm



### Wooden frame for VITAllight-IPX4 infrared radiators

Type of wood: linden			
Item no.:	Installation type	Suitable for	Dimensions HWD
A8040	straight	VITAllight-IPX4 infrared radiator	818 x 240 x 40 mm
A8041	corner	VITAllight-IPX4 infrared radiator	818 x 240 x 190 /190 mm

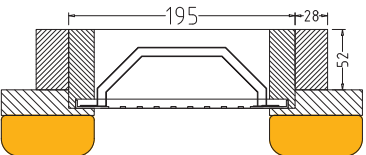


### Wooden frame for VITAllight-IPX4 infrared radiators, wall installation

Item no.: A8043

The wooden frame is suitable for straight wall installation and can be combined with an infrared heater (A6082, A6083) as well as with a pair of back paddings (S2271). We recommend the Easy Control infrared control system to regulate the heater.

Type of wood:	linden
Dimensions (HWD):	frame - 808 x 195 x 60 mm lateral battens - 808 x 28 x 52 mm





## Controls Infracontrol

Item no.: B3450 0 - 95 min.

Digital control for infrared cabins, to regulate infrared surface heating panels or infrared ceramic heaters, sensor with 2,0 m cable, 230 V~, 3200 W, light – 230 V~; CE,

**Dimension (W x H):**

140 x 200 mm, installation depth: 35 mm

**Temperature range:**

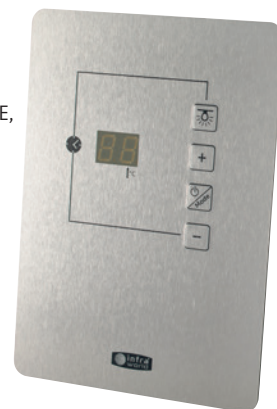
20 – 60 °C for ceramic radiators – cabin temperature measurement

20 – 80 °C for surface heating – surface temperature measurement

**Time:**

0-95 min

0-12 h (optional, on request)



## Controls Infracontrol « plug & play »

Item no.: B3450-1 0 - 95 min.

**Consisting of:**

Digital controls B3450 for 95 min, connecting cable – controls to distribution box L = 400 cm, distribution box 1/5, PVC power supply cable L = 400 cm

## Controls Unicontrol – Fusion 2

Item no.: B6664-Set 2

Fully electronic combined controls for 2 infrared heaters and surface heating.

- **intensity control** for 2 infrared heaters from 100 – 40 %
- surface heating from 30 - 80 °C
- 4-line display
- small operating unit
- external control box
- cabin temperature control from 30 - 60 °C
- time setting up to 2 h
- power: 3000 W

**Connection:** 230 V 1N AC 50 Hz

**Operating unit (HWD):** 140 x 130 x 22 mm



## Controls Triocontrol 2

Item no.: B6713-Set

Fully electronic combined controls for salt evaporator, 2 infrared heaters and surface heating.

- salt evaporator continuously adjustable
- **intensity control** for 2 infrared heaters from 100 - 40 %
- surface heating from 30 - 80 °C
- 4-line display
- small operating unit
- external control box
- cabin temperature control from 30 - 60 °C
- time setting up to 2 h
- Power 3000 W

**Connection:** 230 V 1N AC 50 Hz

**Operating unit (HWD):** 140 x 130 x 22 mm





## Controls Triocontrol Quattro

Item no.: B6793

Fully electronic combined controls for salt evaporator, 4 infrared heaters and surface heating.



- salt evaporator continuously adjustable
- intensity adjustment for 4 infrared heaters (4 x 500 W) from 100% – 40%
- surface heating from 30 - 80 °C
- 4-line display
- small operating unit
- 2 external control boxes
- cabin temperature control from 30 – 60 °C
- time setting up to 2 h
- power: 3000 W

**Connection:** 230 V 1N AC 50 Hz

**Operating unit (HWD):**  
140 x 130 x 22 mm

## Controls Easy Control – sauna

Item no.: B6676 – silver

Item no.: B6679 – black

Infrared controls with 2 intensity regulators suitable for installation in saunas next to infrared radiators.

- intensity control for infrared radiator from 100 to 40 %
- temperature resistant 120 °C
- working period 30 min.
- connection cable 4 m with mains plug
- max. power: 1000 Watt

**Connection:** 230 V 1N AC 50 Hz

**Operating unit (HWD):**  
90 x 90 x 24 mm

**Colour:** silver or black



## Controls Easy Control 2 – sauna

Item no.: B6736 – silver

Item no.: B6680 – black

Infrared controls with 2 intensity regulators suitable for installation in saunas next to infrared radiators.

- intensity control for infrared radiator from 100 to 40 %
- temperature resistant 120 °C
- working period 30 min.
- connection cable 4 m with mains plug
- max. power: 1000 Watt

**Connection:** 230 V 1N AC 50 Hz

**Operating unit (HWD):**  
90 x 90 x 24 mm

**Colour:** silver or black



## Controls Easy Control – wireless control system

Item no.: B6669

Infrared control system with remote control.

- ON/OFF and continuous heater intensity adjustment from 100% – 40% with remote control
- working period 30 min.
- connection cable 4 m with mains plug
- power 1000 Watt

**Connection:**  
230 V 1N AC 50 Hz



# CONTROLS FOR SAUNAS

Infracworld offers you a broad range of controls for Finnish saunas and saunas with evaporator heater, from cost-effective introductory models with easy operation to innovative all-in-one devices for simultaneous adjustment of sauna heater, infrared surface heating system and infrared radiators.



## Saunacontrol D2

Item no.: B6709



Electric controls for Finnish sauna with large LCD display. Continuous adjustment between 30 and 115 °C, heating time limit 6 h (12 h), power capacity 9 kW (extendable with power circuit breaker), time, preselection time, temperature and remaining working time, keylock / child safety lock, temperature sensor with cable (2 m) included, safety temperature limit of 139 °C, light on/off.

**Connection:** 400 V 3N AC 50 Hz

**Dimensions (HWD):**  
220 x 250 x 60 mm

**Colour:** cream

## Saunacontrol H2

Item no.: B6708



Electric controls for sauna and humid function. Continuous adjustment between 30 and 70 °C in humid function and 40 – 115 °C in sauna mode. Heating time limit 6 h (12 h), power capacity heater 9 kW (extendable with power circuit breaker), evaporator 3 kW. 5-step humidity sequence with identification of lack of water and coasting function. Digital display of time, temperature and remaining working time. For further technical details please refer to Saunacontrol D2.

**Connection:** 400 V 3N AC 50 Hz

**Dimensions (HWD):**  
220 x 250 x 60 mm

**Colour:** cream

## Saunacontrol A

Item no.: B6740



Electric controls for Finnish sauna with LCD display. Continuous adjustment between 70 and 115 °C, heating time limit 6 h, power capacity 9 kW. Display of temperature and remaining working time. Temperature sensor with cable (3 m) included, safety temperature limit of 141 °C, light on/off.

**Connection:** 400 V 3N AC 50 Hz

**Dimensions (HWD):**  
241 x 212 x 57 mm

**Colour:** white

## Saunacontrol Ao

Item no.: B6741



Electric controls for sauna and humid function. Continuous adjustment between 33 and 65 °C in humid function and 70 – 115 °C in sauna mode. Heating time limit 6h, power capacity heater 9 kW, evaporator 3 kW. 9-step humidity sequence with identification of lack of water and coasting function. Display of temperature and remaining working time. Temperature sensor with 3 m cable included, safety temperature limit of 141 °C, light on/off.

**Connection:** 400 V 3N AC 50 Hz

**Dimensions (HWD):**  
241 x 212 x 57 mm

**Colour:** white

## Saunacontrol X

Item no.: B6712



User-friendly controls for Finnish saunas. The continuous adjustment between 40 and 105 °C is simply carried out by a knob, which can be installed inside or outside the sauna. Heating time limit 6 h, safety temperature limit of 128 °C, power capacity 11.0 kW (extendable with power circuit breaker). Very small operating unit, external control box, temperature sensor with cable (3.5 m) included, light on/off, ventilator function.

**Connection:** 400 V 3N AC 50 Hz

**Operating unit ø:** 100 mm

## Saunacontrol Xo

Item no.: B6714



User-friendly controls for sauna and humid function up to 11.0 kW (extendable with a power circuit breaker). Very small operating unit, can be attached inside or outside the sauna. Continuous adjustment between 65 - 35 % and 35 - 65 °C in humid function and 65 – 105 °C in sauna mode. Heating time limit 6 h, safety temperature limit of 128 °C. External control box, sensor unit with cable (3.5 m), light on/off, ventilator function.

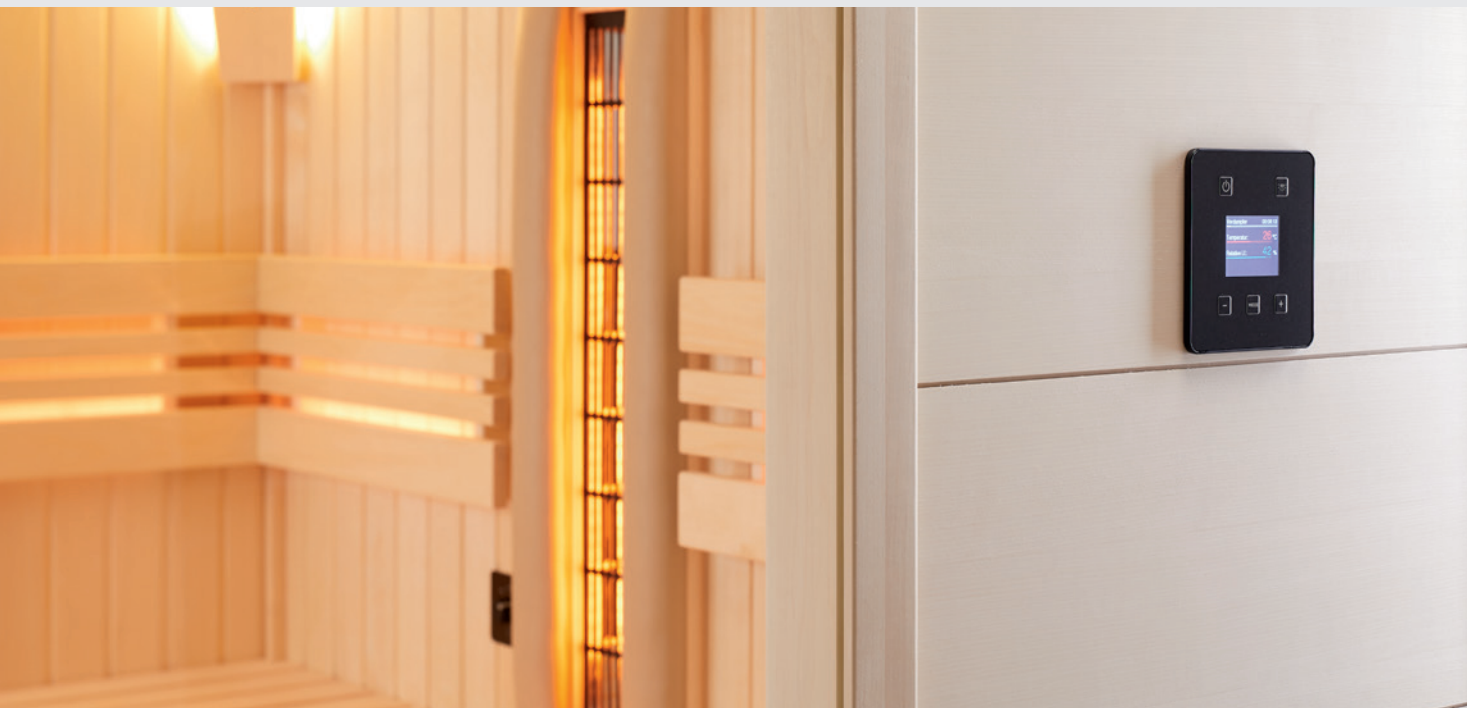
**Connection:** 400 V 3N AC 50 Hz

**Operating unit ø:** 100 mm



# SAUNACONTROL-T

The operating unit of these sauna controls provides a large colour display with self-explanatory menu navigation to simplify the individual operating steps. The backlighting can be adjusted either in white or black. The noble, black operating unit fits in every surrounding, is available optionally with a retractable frame and can be installed inside or outside the sauna. With our optional "Saunacontrol Web" module, this control can also be controlled via the Internet. This means you can, for example, switch on your sauna with your mobile phone on the way home.



## Saunacontrol T Item no.: B6753 (wall installation) / Item no.: B6753-V (recessed)

Control unit for Finnish saunas

- Operating unit assembly: inside only recessed, outside wall installation or recessed
- Adjustment in the Finnish sauna mode 30 – 110 °C
- Heating time limit adjustable up to 6 (12) h
- Safety temperature limit of 128 °C
- Permanent ventilator function and continued work programmable up to 60 minutes
- Light on/off, 230 V
- Additional 230 V output
- Child safety lock
- Main switch of the device on/off
- Statistics of operating and heating time
- Automatic error detection shown on the LCD display
- Connection via a power extension
- Connection for sauna heater cover protection or door contact switch
- Menu navigation in German, English, Italian, French, Dutch
- Remote control with Saunacontrol Web or optional remote start

**Power rating:** up to 11.0 kW

**Operating unit HWD:** 145 x 135 x 24 mm

**Power unit HWD:** 60 x 240 x 215 mm

**Consisting of:** operating unit, temperature sensor with 3.5 m cable



## Saunacontrol To Item no.: B6754 (wall installation) / Item no.: B6754-V (recessed)

Digital control unit for evaporator and sauna heater.

*The same functions as Saunacontrol T, but additionally:*

- Adjustment in humid function 10 -99 % and 30 - 65 °C
- Evaporator adjustment in % of real rel. humidity
- Supplemental heating programme - 30 min at 80 °C
- Connection for low water level

**Consisting of:** operating unit, power unit, temperature & humidity sensor with 3.5 m cable





### Saunacontrol T3 Item no.: B6755 (wall installation) / Item no.: B6755-V (recessed)

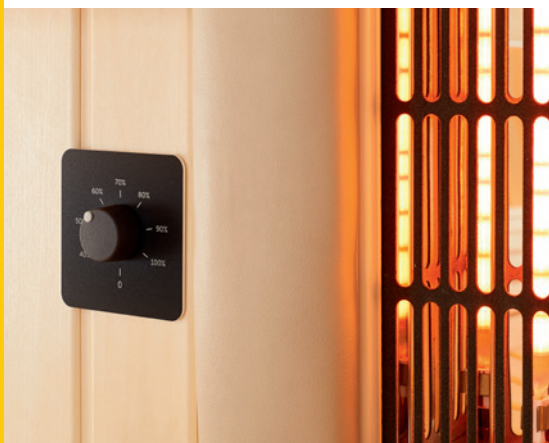
Multifunctional controls for evaporator and sauna heater, infrared surface heating elements as well as 2 VITAllight infrared radiators.

The same functions as Saunacontrol T0, but additionally:

- Adjustment of the infrared surface heating elements up to 80 °C
- Connection to the infrared surface heating elements possible up to 3.5 kW
- Connection to two infrared radiators with 500 W possible
- Continuous adjustment of the infrared radiators from 40 – 100% with rotary button
- Optional second VITAllight rotary button (item no.: B6757)
- Simultaneous use of evaporator and sauna heater with VITAllight radiator and infrared surface heating possible

A special menu item in the programme allows the same use as for a TrioSol infrared cabin. The humid and sauna functions are possible together with surface heating and 2 infrared radiators at the same time. The power of the evaporator and surface heater together must not exceed 3.5 kW.

**Consisting of:** operating unit, 1 VITAllight-IPX4 infrared radiator control, power unit, temperature & humidity sensor with 3.5 m cable



### Saunacontrol T4 Item no.: B6756 (wall installation) / Item no.: B6756-V (recessed)

Sauna control for evaporator and sauna heater as well as for 2 VITAllight infrared radiators.

The same functions as Saunacontrol T0, but additionally:

- Connection to two infrared radiators with 500 W possible
- Continuous adjustment of the infrared radiators from 40 – 100% with rotary button
- Optional second VITAllight control
- Simultaneous use of evaporator and sauna heater with VITAllight radiator possible

**Consisting of:** operating unit, 1 VITAllight-IPX4 infrared radiator control, power unit, temperature & humidity sensor with 3.5 m cable

## SAUNACONTROL-C

This electronic control unit is intended for high-quality sauna systems. With the different model variants, sauna, evaporator heater and infrared can be easily combined. The compact display is mounted on the outside and is very easy to operate using the user-friendly menu navigation. The power unit is preferably placed on the roof of the sauna and is connected to the operating unit via a data cable.



### Saunacontrol C Item no.: B6749

Our user-friendly control unit for Finnish saunas convinces by a modern special steel design.

- Adjustment in the Finnish sauna mode 30 - 110 °C
- Heating time limit up to 6 (12) h
- Safety temperature limit of 128 °C
- Permanent ventilator function and continued work programmable up to 60 minutes
- Light on/off, 230 V
- Additional 230 V output
- Child safety lock
- Main switch of the device on/off
- Statistics of operating and heating time
- Automatic error detection shown on the LCD display
- Connection via a power extension
- Connection for sauna heater cover protection or door contact switch
- Menu navigation in German, English, Italian, French, Dutch
- Remote control with Saunacontrol Web or optional remote start

**Power rating:** up to 11.0 kW

**Operating unit HWD:** 145 x 135 x 24 mm

**Power unit HWD:** 60 x 240 x 215 mm

**Consisting of:** operating unit, power unit, temperature sensor with 3.5 m cable



## Saunacontrol Co Item no.: B6702

Digital control unit for **evaporator and sauna heater**.

*The same functions as Saunacontrol C, but additionally:*

- Adjustment in humid function 10 - 99 % and 30 - 65 °C
- Evaporator adjustment in % of real rel. humidity
- Supplemental heating programme - 30 min at 80 °C
- Connection for low water level

**Consisting of:** Operating unit, power unit, temperature & humidity sensor with 3.5 m cable



## Saunacontrol C1 Item no.: B6663-1

Sauna control for **evaporator and sauna heater** as well as for **infrared surface heating elements**.

*The same functions as Saunacontrol Co, but additionally:*

- Adjustment of the infrared surface heating elements up to 80 °C
- Connection to the infrared surface heating elements possible up to 3,5 kW

Optional Finnish sauna operation with evaporator heater or infrared surface heating possible.

**Consisting of:** operating unit, power unit, temperature & humidity sensor with 3.5 m cable

## Saunacontrol C3 Item no.: B6717

Multifunctional controls for **evaporator and sauna heater, infrared surface heating elements** as well as **2 VITALlight infrared radiators**.

*The same functions as Saunacontrol Co, but additionally:*

- Adjustment of the infrared surface heating elements up to 80 °C
- Connection to the infrared surface heating elements possible up to 3,5 kW
- Connection to two infrared radiators with 500 W possible
- Continuous adjustment of the infrared radiators from 40 - 100 % with rotary button
- Optional second VITALlight control
- Simultaneous use of evaporator and sauna heater with VITALlight radiator and infrared surface heating possible

A special menu item in the programme allows the same use as for a TrioSol infrared cabin. Humid and sauna function is possible together with surface heating and 2 infrared radiators at the same time. The power of the evaporator and surface heater together must not exceed 3,5 kW.

**Consisting of:** Operating unit, 1 VITALlight-IPX4 infrared radiator control, power unit, temperature & humidity sensor with 3.5 m cable



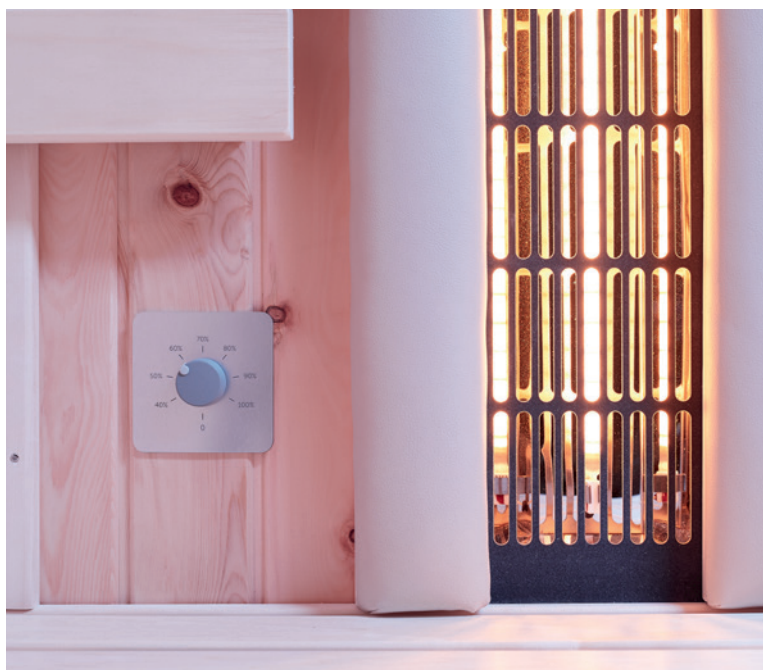
## Saunacontrol C4 Item no.: B6730

Sauna control for **evaporator and sauna heater** as well as for **2 VITALlight infrared radiators**.

*The same functions as Saunacontrol Co, but additionally:*

- Connection to two infrared radiators with 500 W possible
- Continuous adjustment of the infrared radiators from 40 - 100 %
- Optional second VITALlight control
- Simultaneous use of evaporator and sauna heater with VITALlight radiator possible

**Consisting of:** operating unit, 1 VITALlight-IPX4 infrared radiator control, power unit, temperature & humidity sensor with 3.5 m cable





### Wooden frame for control system (Easy Control Sauna)

Item no.: B6690

Suitable for the wall installation of a rotary button of the Easy Control Sauna infrared control system.

Type of wood: aspen

Dimensions (HWD):  
94 x 94 x 28 mm



### Controls for VITAllight-IPX4 infrared radiator

Item no.: B6691  
for Saunacontrol C3/C4

Item no.: B6757  
for Saunacontrol T3/T4

Rotary button for intensity control of an infrared radiator from 100 % – 40 %.

Dimensions (HWD):  
90 x 90 x 22 mm



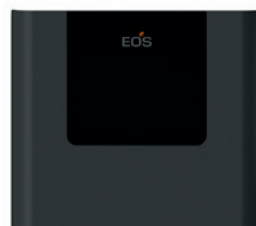
### Remote start

Item no.: B6733

Remote start module for sauna controls of the Saunacontrol C and T series. Suitable for connection of an external button to be placed in the house or at the reception. The sauna controls is activated with the preset values by a start impulse. Cable (l = 80 cm) included, for connection to the power unit.

Colour: black

Dimensions (HWD):  
31 x 63 x 138 mm



### Power extension LSG 10

Item no.: B3431

Suitable for Saunacontrol D2, H2, power capacity 10 kW.

Colour: anthracite

Dimensions (HWD):  
220 x 255 x 65 mm

*Note: The remote start of saunas is only allowed in combination of a disconnecting rocker for sauna heaters or a door contact switch, according to the applicable EN standard.*



### Power extension LE 1

Item no.: B3428

No disturbing switching noise, suitable for sauna controls Saunacontrol C, T and X, power capacity 11,0 kW.

Dimensions (HWD):  
57 x 215 x 240 mm



### Power extension for infrared surface heating LE 2

Item no.: B6739

Suitable for Saunacontrol C1, C3 and T3, power capacity 3 kW.

LE 3 Item no.: B6737

Suitable for infrared controls Unicontrol-Fusion and Triocontrol, power capacity 3 kW.

Dimensions (HWD):  
40 x 150 x 150 mm



### Residual water collection tray

Item no.: B6700

Synthetic collection tray for residual water by the drain of evaporator heaters.

Dimensions (HWD):  
50 x 420 x 220 mm



### Drip container for sauna heater

Item no.: B6799

Drip container for wall-mounted sauna heaters.

Colour: black

Dimensions (HWD):  
25 x 435 x 385 mm





## Saunacontrol Web

Item no.: B6794

This module allows to operate the sauna control systems of the model series "Saunacontrol T" via Internet. The interface with included router is wired to the sauna control system and connected to the WLAN at home. It is web browser based and thus does not need an app to be installed on the mobile phone. Supports smartphones, tablets, notebooks, PCs with the operating systems iOS, Android, Windows, macOS, Linux. Multiple users possible with each Saunacontrol Web. Control commands and displays: On/Off, Finnish, evaporator, infrared heating panels, actual/reference value, light, ventilator, fault messages.

Dimensions (HWD): 80 x 80 x 20 mm

*Note: The remote control of saunas is only allowed when combined with a disconnecting rocker for sauna heaters or a door contact switch, according to the applicable EN standard.*



## Disconnecting rocker for sauna heater

This security solution is required in case of remote control, remote start or time preset of a sauna heater, according to the applicable standard EN 60353-2-53. If the rocker is pressed down by an object, the control system cannot be switched on or the heating process is interrupted. After the object has been removed, the control system is ready for use again.

The rocker is placed above the sauna heater. The electrical connection requires a recess in the wall with Ø 50 mm, D = 65 mm.

Model	Item no.:	Dimensions (HWD):	suitable for sauna heaters
1.1	B6795-1	77 x 333 x 310 mm	Hotline V2, V4, V6, V10, Eco, S4, S5, S7, S8, S10 (we recommend the model 1.6 when using a brine spa (Sole-Therme) in combination with the Hotline S4/S5 heaters)
1.4	B6795-4	77 x 333 x 428 mm	Bi-O Max
1.6	B6795-6	77 x 333 x 222 mm	Hotline V1, V9, S9

## Door contact switch

Item no.: B6795

The switch prevents a remote start of the sauna, if the sauna door is open. It also interrupts the heating process, when the door is opened during remote control operation (e.g. with Saunacontrol Web). Suitable for the controls Saunacontrol C and T.

Dimension: Sensor - Ø 6 mm, H: 30 mm  
Magnet - Ø 5 mm, H: 3 mm



## Emergency button

Item no.: B3429

Emergency button with locking and release for infrared cabins and saunas. Assembly board in aluminium. The emergency button shall be installed in a place, where it can be reached quickly and easily in case of emergency.

Assembly board HWD:  
80 x 80 x 2 mm

Installation depth: 40 mm



## Finnish sauna stones

Item no.: S2273 5-10 cm

Item no.: S2274 10-15 cm

Original Finnish sauna stones in 2 sizes: 5-10 cm for wall models  
10-15 cm for floor mounted heaters, approx. 20 kg/unit



## Silicone cable

Item no.: B6681 –

for sauna heaters

Silicone cable for sauna heaters, 5-pole, 5 x 2.5 mm, L = 4 m, suitable for sauna heaters up to 9 kW

Item no.: B6683 –

for evaporator heaters

Silicone cable set for evaporator heaters, 5 x 2.5 mm, L = 4 m; 5 x 1.5 mm², L = 4 m, suitable for evaporator heaters up to 9 kW





# SAUNA HEATERS BY INFRAWORLD

The sauna heater influences the ambiance in the sauna substantially and provides the perfect relaxation experience. A Finnish sauna heater allows traditional sauna sessions with high temperatures and low humidity. Sauna heaters by Infracworld from the Hotline S series provide an additional evaporator function and can also be operated with low temperature and high humidity.

For perfect sauna sessions, you can equip our evaporator heaters additionally with a salt evaporator attachment which enriches the cabin air with salt and trace elements.

## Finnish sauna heater Hotline V1

Item no.: B6703 3.0 kW

Space-saving Finnish sauna heater as wall model for a 230 V connection. Outer casing made of stainless steel, inner casing galvanized, stainless steel stone compartment, rust-free heating elements.

**Power:**

3.0 kW - 230 V 1N AC

**Dimensions (HWD):**

445 x 432 x 208 mm



## Finnish sauna heater Hotline V2

Item no.: B6759 4.5 kW

Item no.: B6760 6.0 kW

Item no.: B6761 8.0 kW

Item no.: B6762 9.0 kW

Sauna heater as wall model for Finnish saunas. Outer casing in special steel, inner casing galvanized, stone support galvanized, stainless heating rods, incl. 20 kg sauna stones.

**Power:** 4.5 / 6 / 8 / 9 kW – 400 V 3N AC

**Dimensions (HWD):** 620 x 420 x 310 mm



## Finnish sauna heater Hotline V4

Item no.: B6605 7.5 kW

Item no.: B6612 9.0 kW

Sauna heater as wall model for Finnish saunas. Outside casing and stone support in high-grade steel adjustable in height, power supply on the back, incl. 15 kg sauna stones.

**Power:** 7.5 / 9 kW – 400 V 3N AC

**Dimensions (HWD):** 580 x 375 x 360 mm





### Finnish sauna heater Hotline V6

Item no.: B6642 9.0 kW

Item no.: B6648 10.5 kW

Item no.: B6643 12.0 kW

**Finnish sauna heater as wall model for family and hotel saunas.** -casing technology - inside casing in hot-dip aluminized steel, stone container as additional inside casing in special steel, outside casing in special steel, cover in grey cast iron, connection box on the back, version 12 kW completely in special steel. Particularly suitable for commercial use, incl. 15 kg sauna stones, optional base for free standing assembly.

**Power:** 9 / 10.5 / 12 kW - 400 V 3N AC

**Dimensions (HWD):** 610 x 460 x 350 mm



Illustration:  
Rail available  
at extra charge.

### Finnish sauna heater Hotline Vg

Item no.: B6781 7.5 kW

Item no.: B6782 9 kW

Space-saving **Finnish sauna heater** as a floor mounted model. Thanks to the control cabinet inserted in the heater and a construction depth of only 255 mm, the heater is ideally suited for small and narrow sauna models. 3-casing technology – inside casing in hot-dip aluminized steel, stone container as additional inside casing in special steel and powder coated outside casing in anthracite. Upper part in brushed special steel. 15 kg sauna stones included.

**Power:** 7.5 / 9 kW - 400 V 3N AC

**Dimensions (HWD):** 760 x 505 x 255 mm



### Finnish sauna heater Hotline V10

Item no.: B6766 9.0 kW

Item no.: B6768 10.8 kW

Particularly exclusive and solid **Finnish sauna heater** as **floor mounted model for commercial and private saunas**, large amount of stones for an intense sauna session, stone grate in special steel, outer casing 4 sides black powder-coated with detachable front panel, adjustable feet, ideal for saunas with glass front, safety distance of only 30 mm required to the walls, incl. 50 - 70 kg sauna stones.

**Power:** 9 / 10.8 kW - 400 V 3N AC

**Dimensions (HWD):** 810 x 415 x 340 (410) mm





### Evaporator heater Hotline Eco

Item no.: B6638

Combination wall heater in very compact and space-saving design for small saunas. This heater allows Finnish sauna sessions as well as hot air bathing. Outside and inner casing in special steel, filling capacity of evaporator trough approx. 2 l, incl. 8 kg sauna stones.

**Power:** 3 kW – 230 V  
1N AC 50 Hz

**Dimensions (HWD):**  
500 x 300 x 215 mm



### Evaporator heater Hotline S4

Item no.: B6778 5 kW

Item no.: B6763 6 kW

Item no.: B6764 8 kW

Item no.: B6765 9 kW

Evaporator and sauna heater as wall model. Inner and outer casing special steel, stone support in high-grade steel, stainless heating rods, 5 l evaporator container situated at the front, identification of lack of water with overheat protection and automatic shutdown, evaporator power 2 kW, ball valve, incl. 20 kg sauna stones

**Power:** 5 / 6 / 8 / 9 kW –  
400 V 3N AC

**Dimensions (HWD):**  
640 x 400 x 335 mm



### Evaporator heater Hotline S5

Item no.: B6770 8 kW

Elegant combined wall heater suitable for sauna and humid function. Inner casing and stone support in stainless steel, outer casing and cover in stainless steel with black powder coating, stainless heating rods, 5 l evaporator container situated at the front, identification of lack of water with overheat protection and automatic shutdown, evaporator power 2 kW, ball valve, incl. 20 kg sauna stones.

**Power:** 8 / 9 kW –  
400 V 3N AC

**Dimensions (HWD):**  
640 x 400 x 335 mm



### Evaporator heater Hotline S7

Item no.: B6637 7.5 kW

Item no.: B6608 9.0 kW

Evaporator and sauna heater as wall model. Laterally situated 5 l evaporator bowl with 1.5 kW evaporator power. Double walled heater design with inside and outside casing, stone supporting grille, cover frame and drip-catcher complete in high-grade steel. Large herb bowl in high-grade steel, attached to the cover grille, incl. 15 kg sauna stones.

**Power:** 7.5 / 9 kW –  
400 V 3N AC

**Dimensions (HWD):**  
590 x 450 x 380 mm





## Evaporator heater Hotline S8

Item no.: B6639 7.5 kW

Item no.: B6640 9.0 kW

Combination wall heater with lateral 5 l evaporator bowl. Suitable for sauna and humid function. Extra large 2 kW evaporator power. High-quality, elegant aluminium die-cast cover. Inner casing in special steel. Outside casing coated with anthracite pearl effect. Herb bowl for adding herbs and essential oils, incl. 15 kg sauna stones.

### Power:

7.5 / 9 kW – 400 V 3N AC

### Dimensions (HWD):

590 x 450 x 380 mm



## Evaporator heater Bi-O Max

Item no.: B6618 12 kW

Item no.: B6619 15 kW

Floor mounted combination heater with evaporator for family and commercial saunas. 8 l evaporator bowl with 2.0 kW evaporator power. Optimum rate of radiant and convection heat thanks to the large amount of stones and a particularly intense sauna session, cover and front panel made of die-cast aluminium, 3-casing technology, outer casing coated with anthracite pearl effect, incl. 60 kg sauna stones.

### Power:

12 / 15 kW – 400 V 3N AC

### Dimensions (HWD):

925 x 500 x 500 mm



## Hotline S9 evaporator heater

Item no.: B6783 7.5 kW

Item no.: B6784 9 kW

High-quality and particularly space-saving evaporator and sauna heater as a floor mounted model. With a construction depth of only 255 mm, the heater is ideally suited for narrow saunas. 3-casing technology - inside casing in hot-dip aluminised steel, stone container as additional inside casing in special steel and powder coated outside casing in anthracite. Upper part in brushed special steel. Evaporator with a power of 1.5 kW, laterally situated, with acoustic warning for insufficient water. The filling quantity is 2 litres of water. 15 kg sauna stones included.

### Power:

7.5 / 9 kW – 400 V 3N AC

### Dimensions (HWD):

760 x 560 x 255 mm



## Evaporator heater Hotline S10

Item no.: B6767 9.0 kW

Item no.: B6769 10.8 kW

Particularly exclusive and solid combination heater with evaporator for commercial and private saunas, large amount of stones for a particularly intense sauna session, stone grate in special steel, 5 l evaporator container in special steel with 2 kW power, outer casing 4 sides black powder-coated with detachable front panel and water level indicator, adjustable feet, ideal for saunas with glass front, safety distance of only 30 mm required to the walls, incl. 50 - 70 kg sauna stones.

### Power:

9 / 10.8 kW – 400 V 3N AC

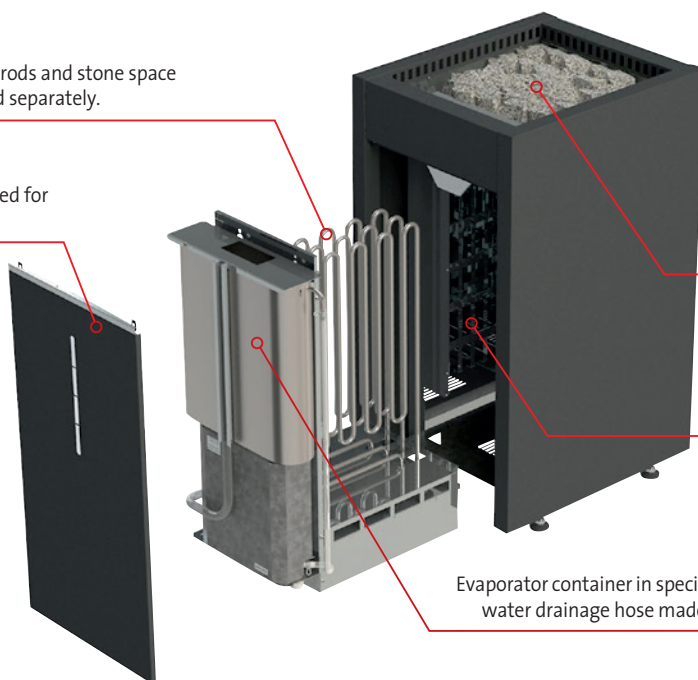
### Dimensions (HWD):

810 x 415 x 410 (485) mm



Heating rods and stone space arranged separately.

The front panel can be easily removed for easy assembly and maintenance.



Large amount of stones for a good hot bath and high temperature stability.

The stone space made of tough stainless steel guarantees prolonged use and life.

Evaporator container in special steel with water drainage hose made of silicone.



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